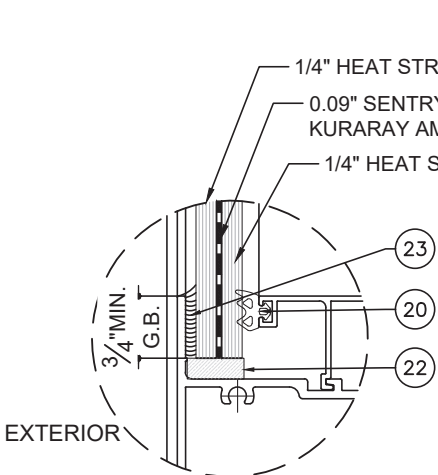
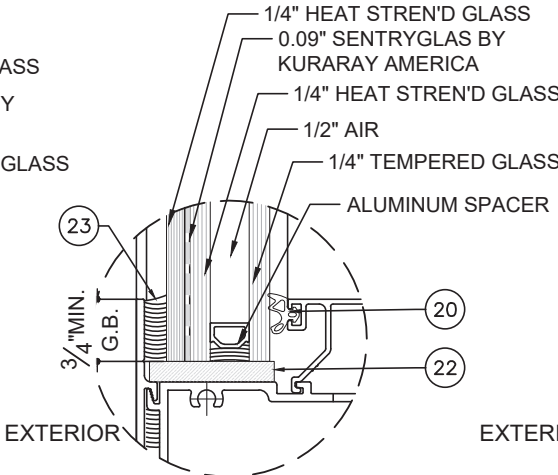


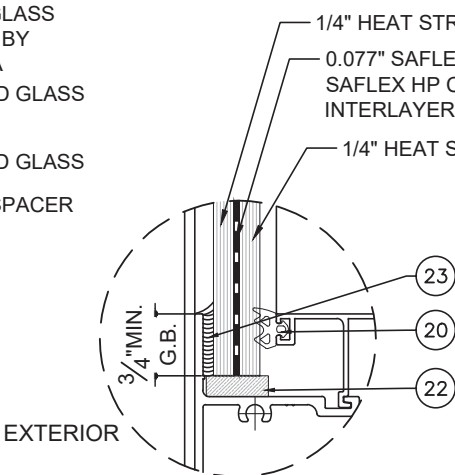
GLOBAL PERFORMANCE WINDOWS INC.
DBA. EPSYLON USA
ALUMINUM WINDOW-WALL SERIES EUSA WW20
LARGE MISSILE IMPACT (LMI)



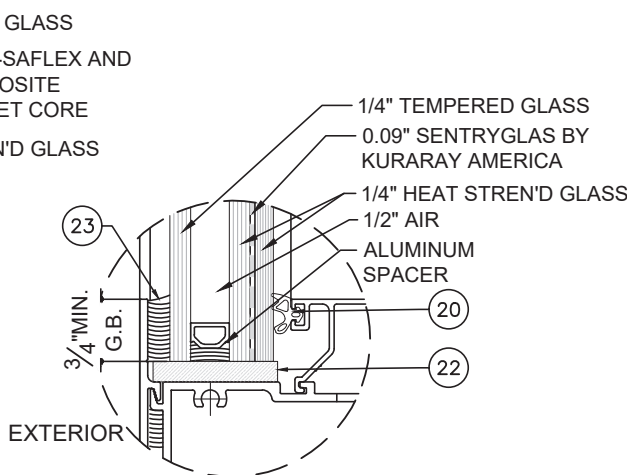
GLASS TYPE "G1"
9/16" NOMINAL OVERALL



GLASS TYPE "G2"
1 5/16" NOMINAL OVERALL



GLASS TYPE "G3"
9/16" NOMINAL OVERALL



GLASS TYPE "G4"
1 5/16" NOMINAL OVERALL

GLASS TYPE	GLASS SIZE		MAX. GLASS AREA (FT ²)	DESIGN LOADS (PSF)	
	D.L.O.W.	D.L.O.H.		EXT. (+)	INT. (-)
G1	55 15/16"	138 1/2"	54.8	119	119
G1	52 3/16"	119 1/2"	43.3	130	130
G1	43 15/16"	144 7/16"	44.1	142	142
G2	55 15/16"	138 1/2"	54.8	120	120
G2	43 15/16"	144 7/16"	44.1	142	142
G3	54 7/16"	114 1/2"	43.3	90	100
G4	66 1/4"	124"	58.6	102	102

AREA= D.L.O.W. * D.L.O.H.

NOTE:
GLASS COMPLIES WITH ASTM E1300-09 (3 SEC. GUSTS).
G4 COMPLIES WITH ANSI Z97.1.

USE CHARTS AS FOLLOWS.

STEP 1: ULTIMATE LOAD OBTAINED FROM ASCE 7-22, MULTIPLY BY 0.6 SHALL BE LESS THAN OR EQUAL TO MAX. DESIGN LOAD IN THIS DOCUMENT. THE DESIGN LOADS SHOWN IN THIS DOCUMENT ARE ALLOWABLE DESIGN LOADS.

STEP 2: SEE SHEET 02 TO 06 FOR APPROVED TYPICAL ELEVATION & CONFIGURATION.

STEP 3: ANCHOR OPTION SEE SHEET 07. ANCHOR LAYOUT SEE SHEET 02 TO 06.

STEP 4: THE LOWEST VALUE RESULTING FROM STEPS 2 & 3 THAT EXCEED THE DESIGN WIND PRESSURES DETERMINED THRU STEP 1 SHALL APPLY TO ENTIRE SYSTEM.

GENERAL NOTES:

- THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).
- WINDOWS RATED FOR LARGE MISSILE IMPACT. IMPACT SHUTTERS ARE NOT REQUIRED.
- THESE WINDOWS ARE APPROVED FOR AIR AND WATER INFILTRATION.
- ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS. ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE 2023 (8TH EDITION) SECTION AS APPLICABLE.
- MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE LABELING TO COMPLY WITH SECTION 1709.9.2.
- METAL STRUCTURES NOT BY GLOBAL PERFORMANCE WINDOWS TO BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN STRUCTURE.
- SEALANTS:
ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER GLAZING BEAD TO FRAME INSTALLATION FASTENERS SEALED WITH SILICON SEALANT.

LIMITATIONS OF USE

A- THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.

B- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.

C- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

D- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D.

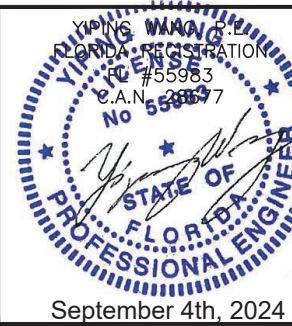
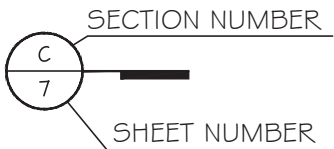
E- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

FLORIDA APPROVAL:

FL17728

ABBREVIATIONS AND SYMBOLS

D.L.O. - DAYLITE OPENING
F.H. - FRAME HEIGHT
F.W. - FRAME WIDTH
W/ - WITH
W/O - WITHOUT
O.C. - ON CENTER
G.B. - GLASS BITE



SERIES WW20 WINDOWALL SYSTEM - LMI

GLOBAL PERFORMANCE WINDOW INC.

DBA. EPSYLON USA

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TEL. (954)-942-3322

MCY ENGINEERING, INC.

GLAZING CONSULTANTS

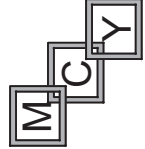
12781 MIRAMAR PKWY. STE. 301

MIRAMAR, FL 33027

P. 305.271.0117

www.MCYEngineering.com

mcy@mcyengineering.com



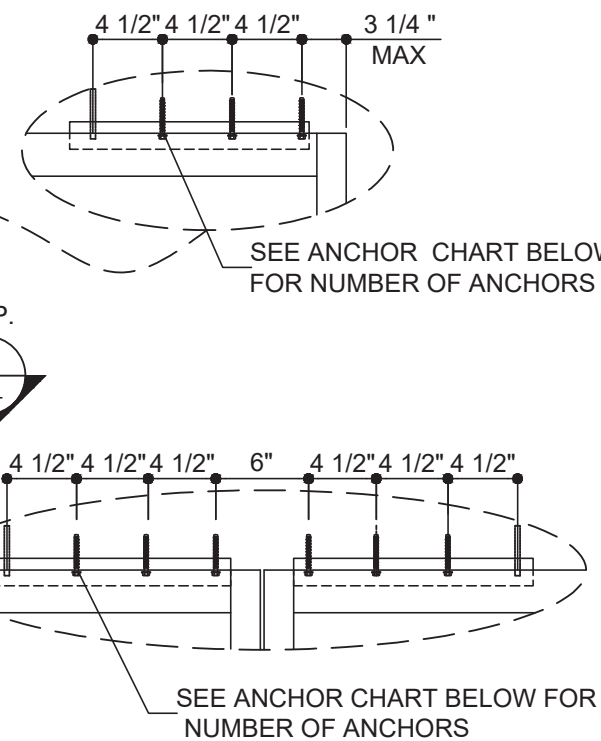
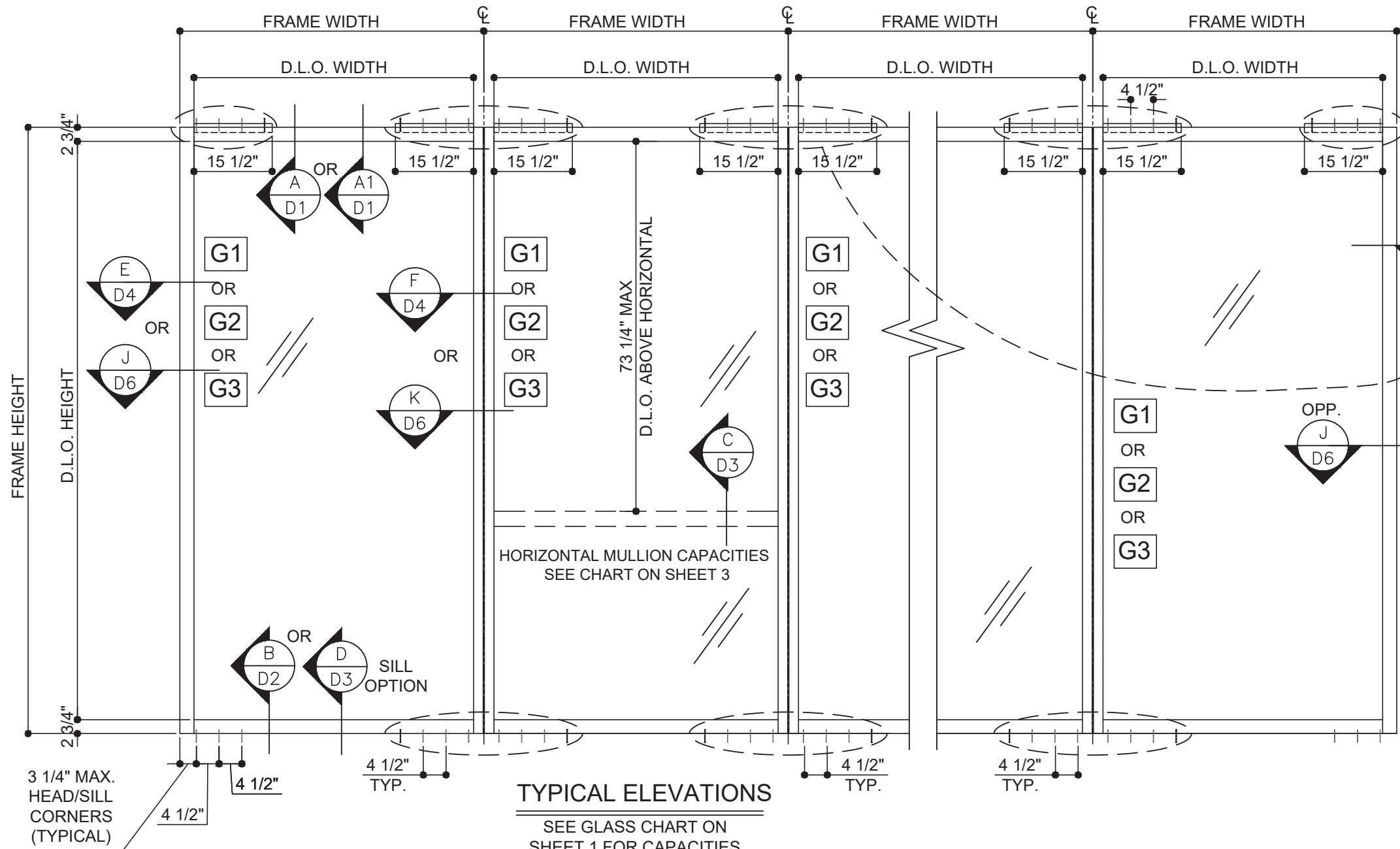
Drawn Date
08/13/2024

Scale
AS SHOWN

DRAWING NO.
AD15-17

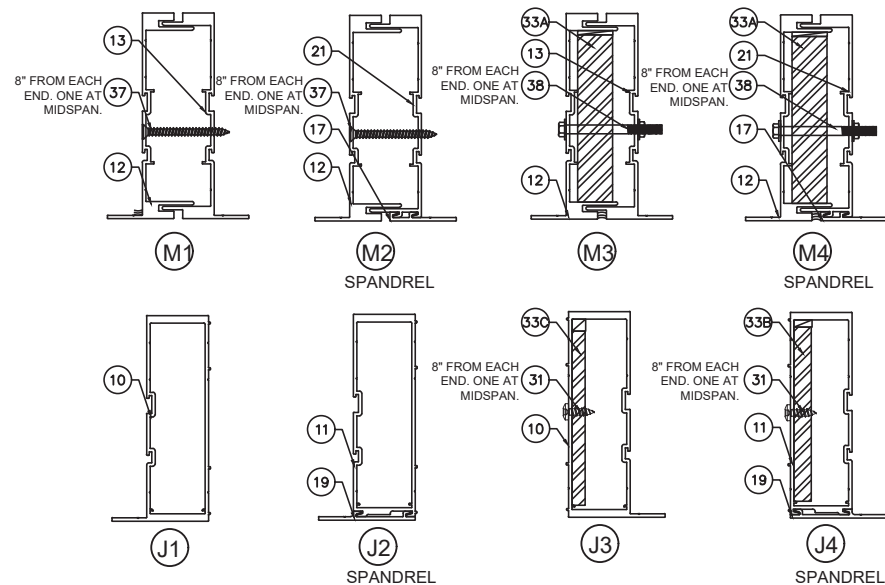
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Sheet No.
1 OF 18

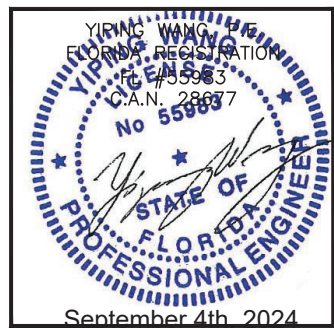


NUMBER OF ANCHORS AT EACH SIDE OF MULLION/JAMB END				
F.W.	F.H.	WIND LOAD	ANCHOR QTY. PER SIDE	
IN	IN	+/- PSF	TYPE A	TYPE B
54	120	120	3	3
60	120	120	3	3
54	132	120	3	3
60	132	120	3	4
48	144	120	3	3
54	144	120	3	4
60	144	120	3	4

MULLION/JAMB DESIGN LOAD CAPACITIES (+/- PSF)											
FRAME DIM.		W/O HORIZONTAL				WITH HORIZONTAL				W/O HORIZONTAL	W/ HORIZONTAL
F.HEIGHT	F.WIDTH	M1	J1	M2	J2	M1	J1	M2	J2	M3 J3 M4 J4	M3 J3 M4 J4
114	54	110.0	110.0	110.0	110.0	110.0	110.0	110.0	110.0	120	120
	54	110.0	110.0	110.0	110.0	110.0	110.0	104.1	110.0	120	120
	60	110.0	110.0	103.2	110.0	110.0	110.0	93.7	110.0	120	120
120	48	110.0	110.0	110.0	110.0	110.0	110.0	102.3	110.0	120	120
	54	110.0	110.0	100.8	110.0	106.8	110.0	91.0	107.2	120	120
	60	106.6	110.0	90.7	106.9	96.1	110.0	81.9	96.5	120	120
132	48	-	-	-	-	-	-	-	-	120	120
	54	-	-	-	-	-	-	-	-	120	120
	60	-	-	-	-	-	-	-	-	120	120
144	48	-	-	-	-	-	-	-	-	120	120
	54	-	-	-	-	-	-	-	-	120	120
	60	-	-	-	-	-	-	-	-	120	116



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SERIES WW20 WINDOWALL SYSTEM - LMI

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DBA. EPSYLON USA
1881 SW 3ST POMPAHO BEACH, FL 33069
TEL. (954)-942-3322

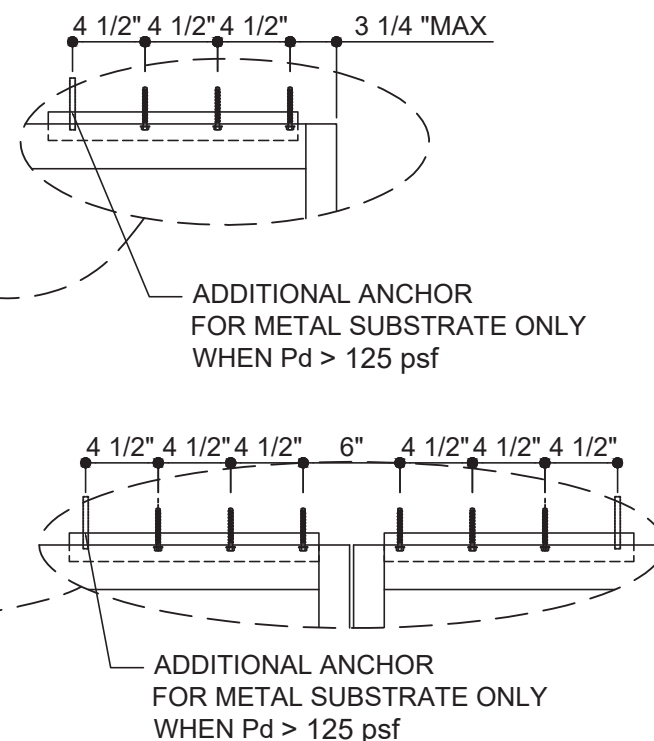
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R5	08132024	JAMES	Drawn	REVISION

Drawn Date: 08132024

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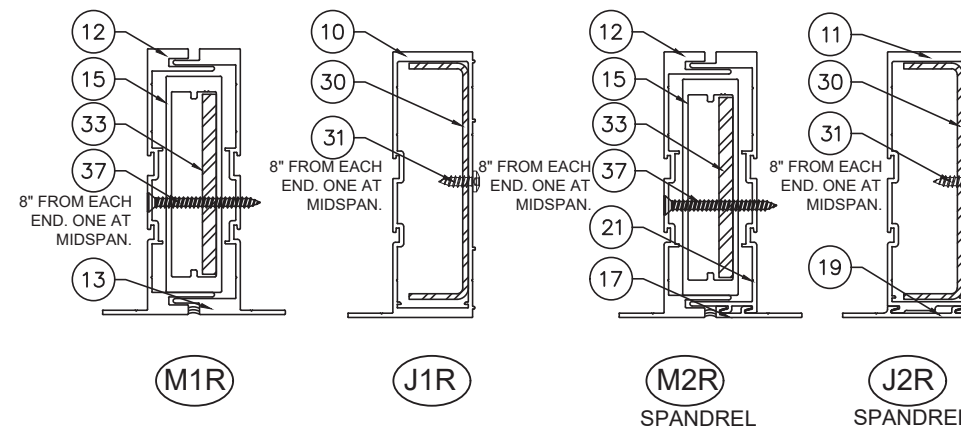


HORIZONTAL MULLION CAPACITIES - (PSF) ONLY FOR LAMINATED GLASS			
F. WIDTH	REINF.	EXT. (+)	INT.(-)
60"	W/O	110	110
56 1/4"	W/O	130	130
60"	1/4"X3 3/4" ALUM.	130	130

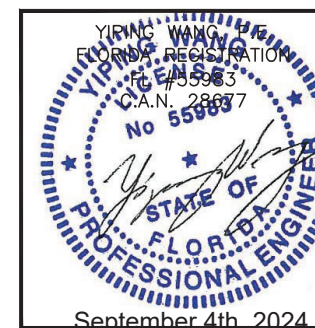
HORIZONTAL MULLION CAPACITIES - (PSF) ONLY FOR INSULATED LAMINATED GLASS			
F. WIDTH	REINF.	EXT. (+)	INT.(-)
60"	$\frac{1}{4} \times 3 \frac{3}{4}$ " ALUM.	120	120

SEE GLASS CHART ON
SHEET 1 FOR CAPACITIES

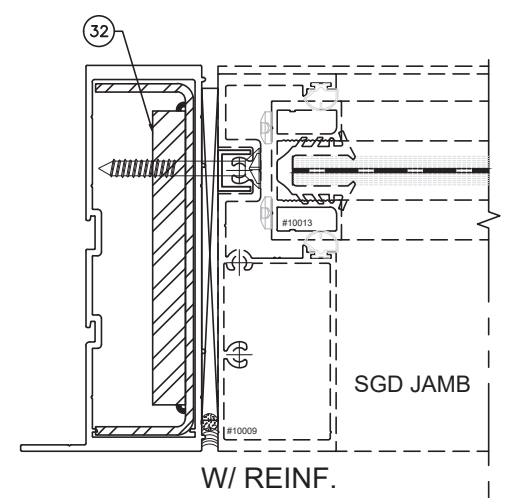
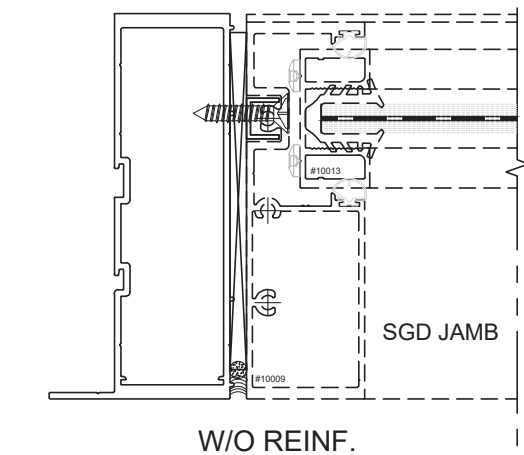
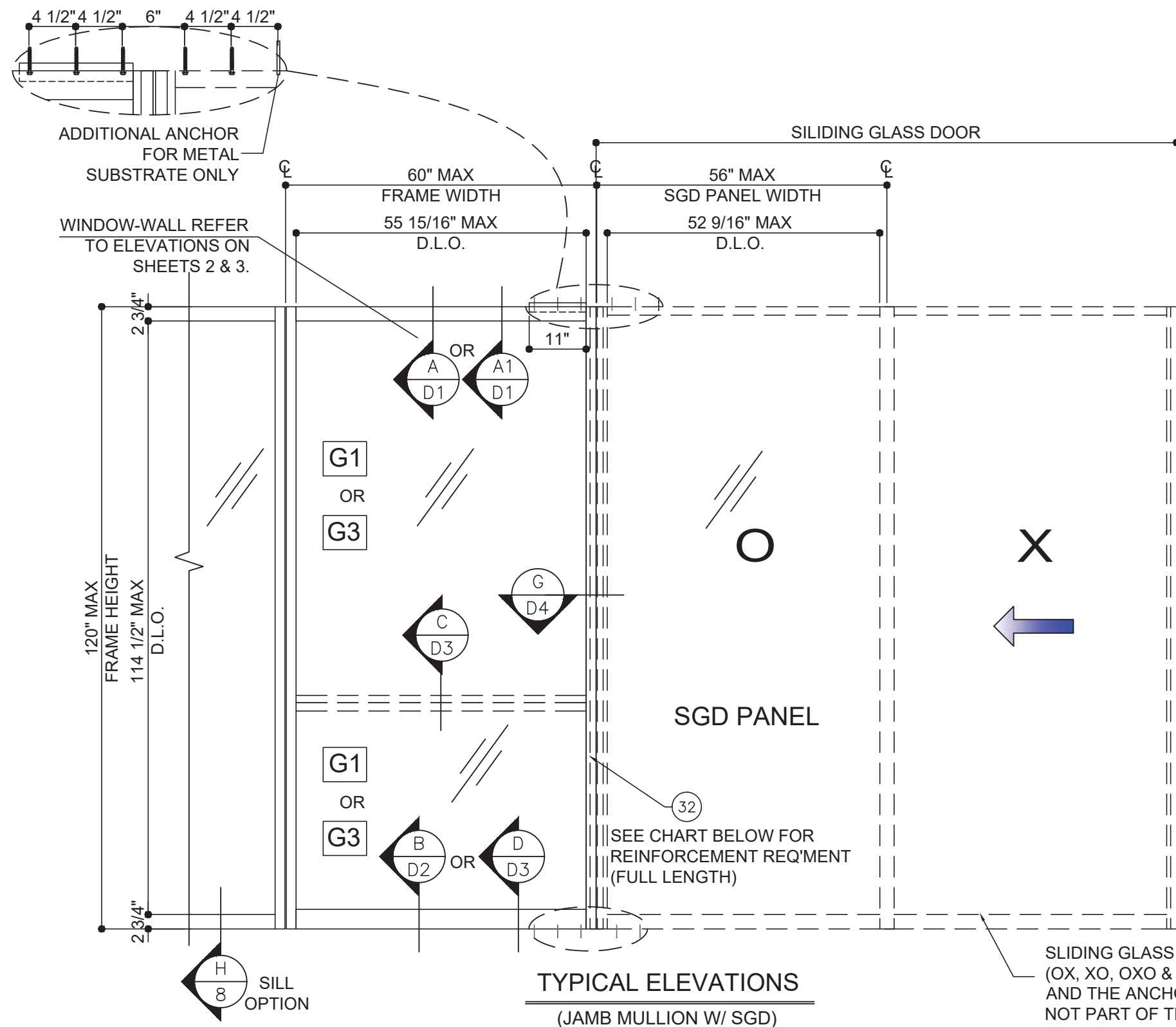
MULLION /JAMB DESIGN LOAD CAPACITIES (+/- PSF)			
FRAME DIMENSION		WITH OR WITHOUT HORIZONTAL	
F. HEIGHT	F. WIDTH	(M1R) OR (M2R)	(J1R) OR (J2R)
120"	60"	130	130
126"	56 1/4"	130	130



FLI 7728

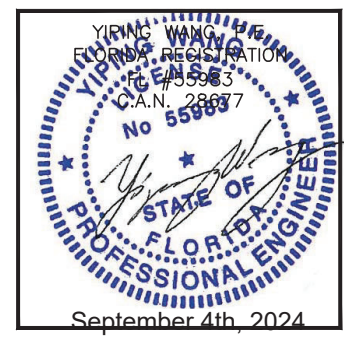


SERIES WW20 WINDOW WALL SYSTEM - LMI							
GLOBAL PERFORMANCE WINDOW INC. DBA. EPSYLON USA 1881 SW 3ST POMPANO BEACH, FL 33069 TEL. (954)-942-3322							
Drawn Date 08132024				Scale AS SHOWN			
R5	08132024	JAMES					
REVISION							
Description							
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E2							
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DOOR JAMB MULLION DESIGN LOAD CAPACITIES	
(FOR SIZE SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC)	
WITHOUT REINFORCEMENT	WITH REINFORCEMENT (32)
+90 PSF -100 PSF	+120 PSF -130 PSF

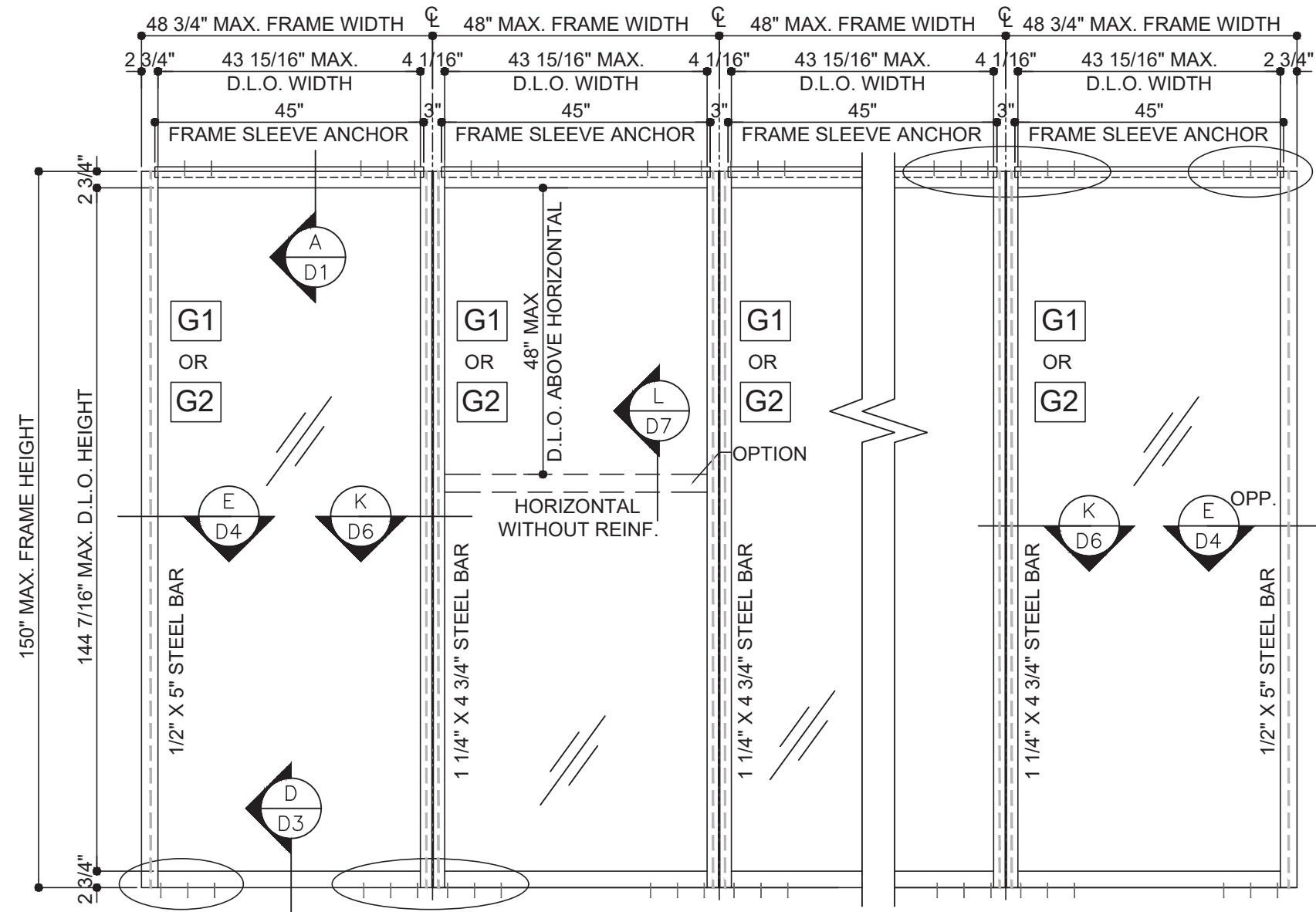
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MIRAMAR, FL 33027 P: 305.271.0117
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R5	08/13/2024	JAMES	REVISION
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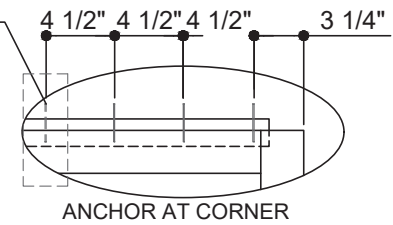


TYPICAL ELEVATIONS

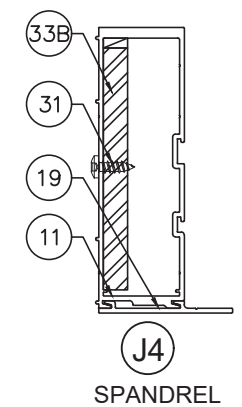
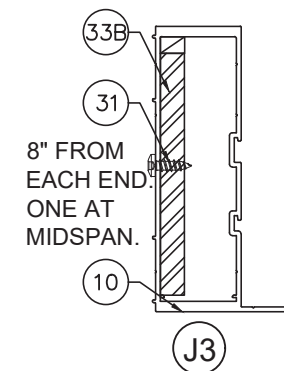
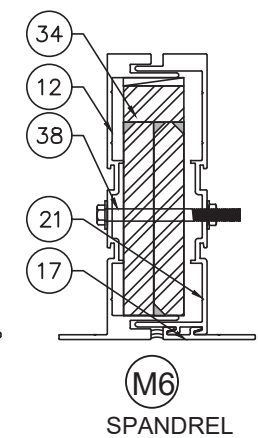
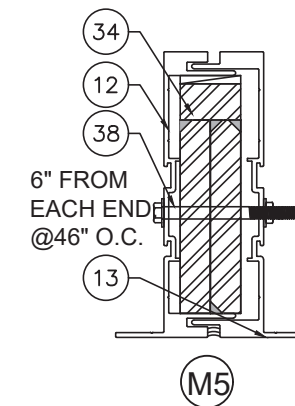
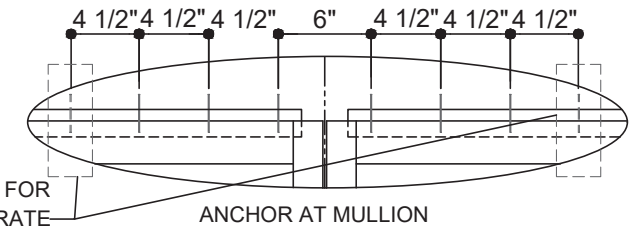
DESIGN LOAD CAPACITIES (+/- PSF)			
DIMENSION (MAX.)		WITH OR WITHOUT HORIZONTAL	
FRAME HEIGHT	FRAME WIDTH	M5 OR M6	J3 OR J4
150"	48"	142	142

NOTE: FOR SIZE SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC.

ADDITIONAL ANCHOR FOR INTO METAL SUBSTRATE ONLY WHEN Pd>125psf

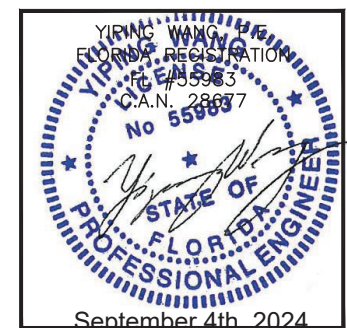


ADDITIONAL ANCHOR FOR INTO METAL SUBSTRATE ONLY WHEN Pd>125psf



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DBA. EPSYLON USA

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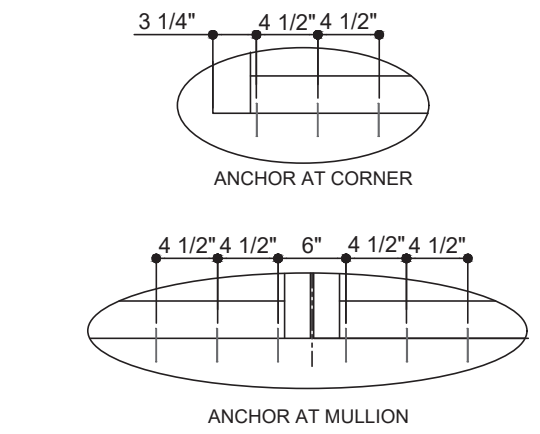
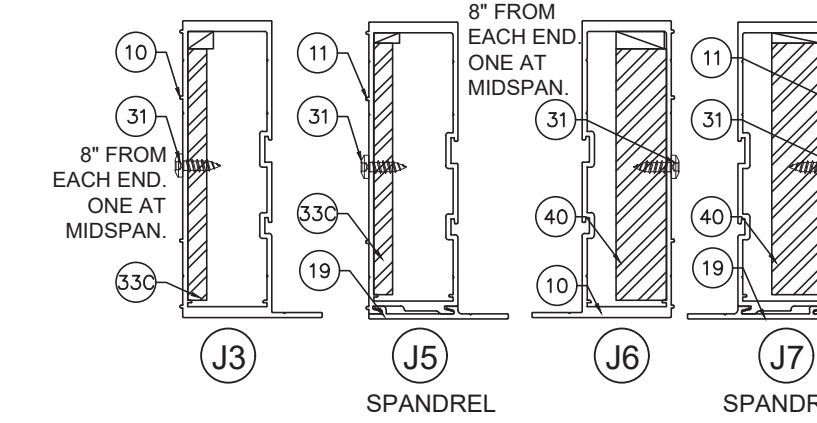
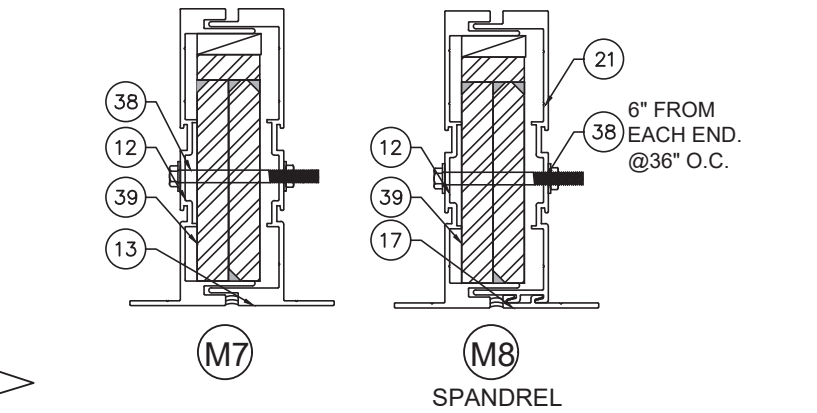
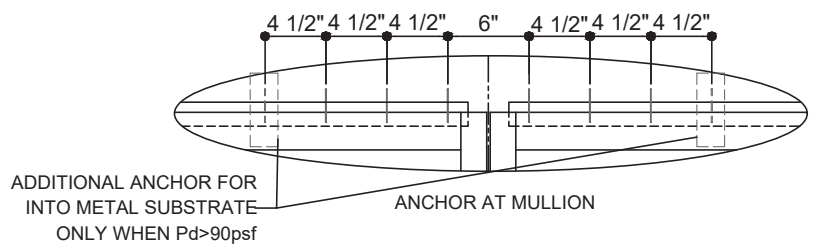
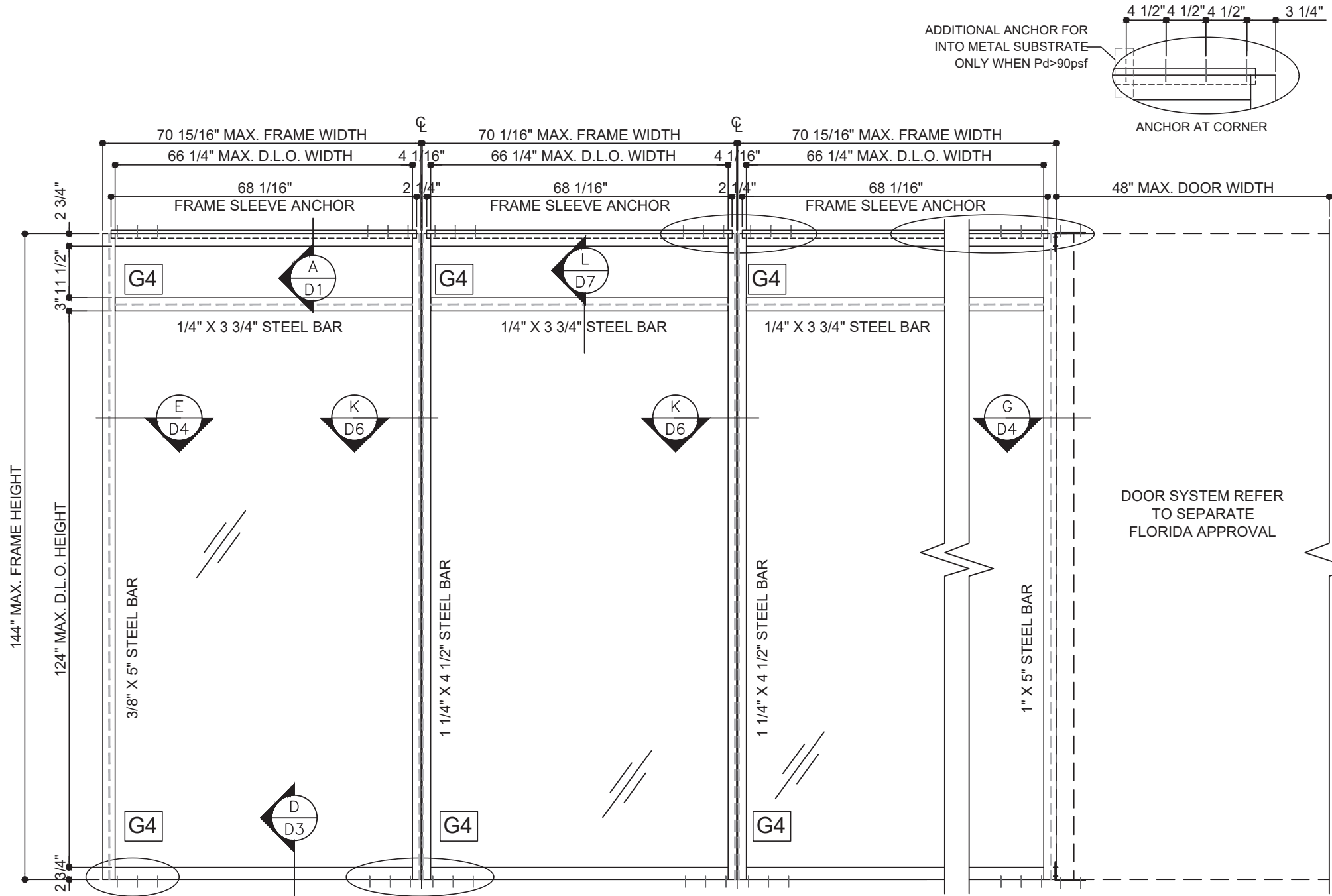
DRAWING NO.

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E4

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TYPICAL ELEVATIONS

DESIGN LOAD CAPACITIES (+/- PSF)				
DIMENSION (MAX.)		WITH OR WITHOUT HORIZONTAL		
FRAME HEIGHT	FRAME WIDTH	(M7) OR (M8)	(J3) OR (J5)	(J6) OR (J7)
144"	70 1/16"	102	102	102

NOTE: FOR SIZE SHOWN ABOVE OR SMALLER AS PERMITTED BY FBC.

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E5

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TYPICAL ANCHORS: (SEE ELVEVATIONS FOR SPACING)

A) 3/8" DIA. HILTI KWIK HUS EZ **ANCHOR**

(Fu = 123 KSI, Fy = 96 KSI)

2 1/2" MIN. EMBED DIRECTLY INTO MIN. 4 KSI CONCRETE

3" MIN. EDGE DISTANCE

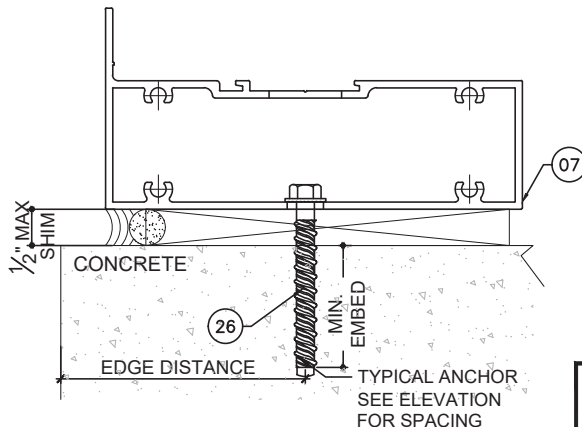
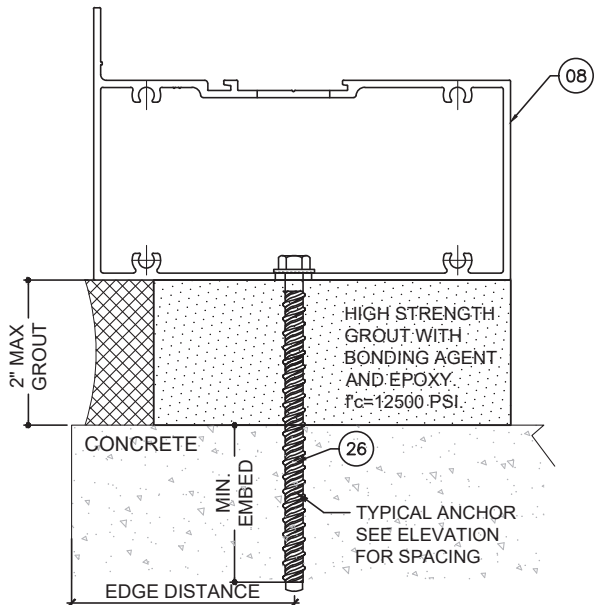
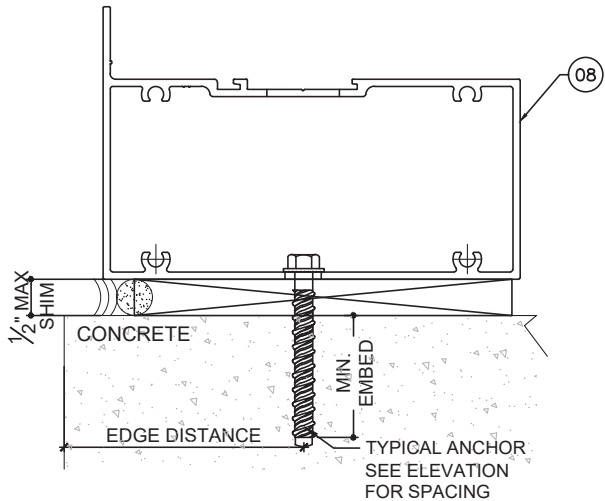
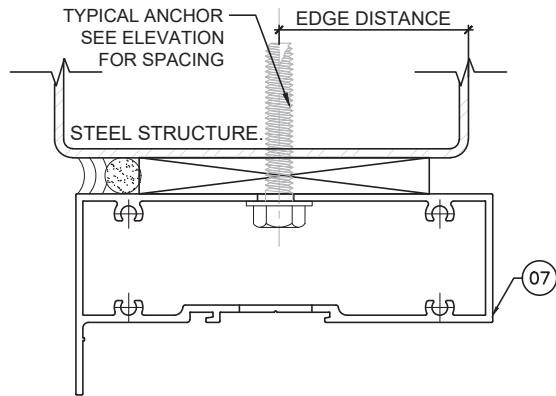
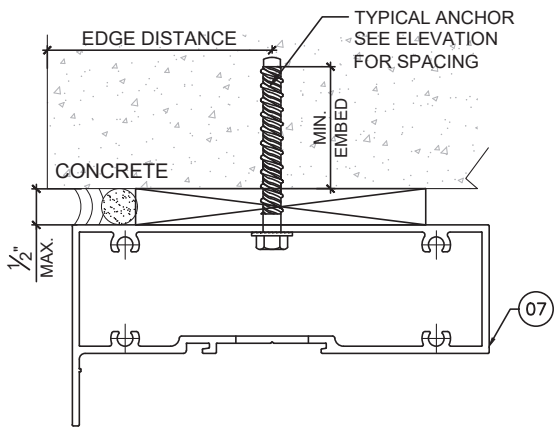
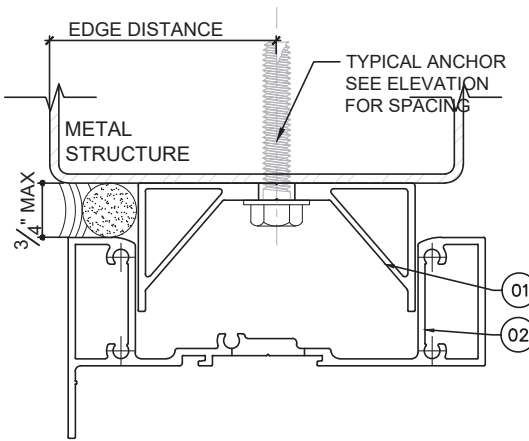
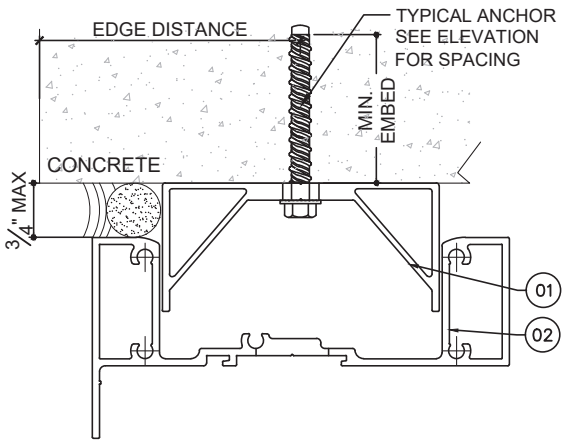
B) 3/8" DIA. ELCO TAP-FLEX INTO 1/4" MIN. THK. STEEL STRUCTURE (A36 MIN.)

OR 3/8" DIA. MACHINE BOLTS GRADE 5

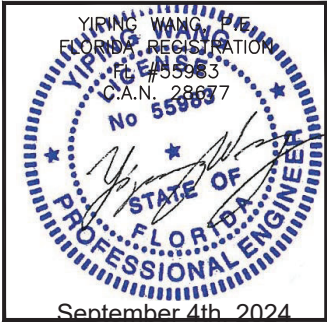
(Fu = 120 KSI, Fy = 92 KSI)

1 1/2" MIN. EDGE DISTANCE

METAL STRUCTURES BY OTHERS TO BE DESIGNED TO SUPPORT THE LOADS IMPOSED BY THIS GLAZING SYSTEM AND TO TRANSFER SUCH LOADS TO THE BUILDING MAIN STRUCTURE.



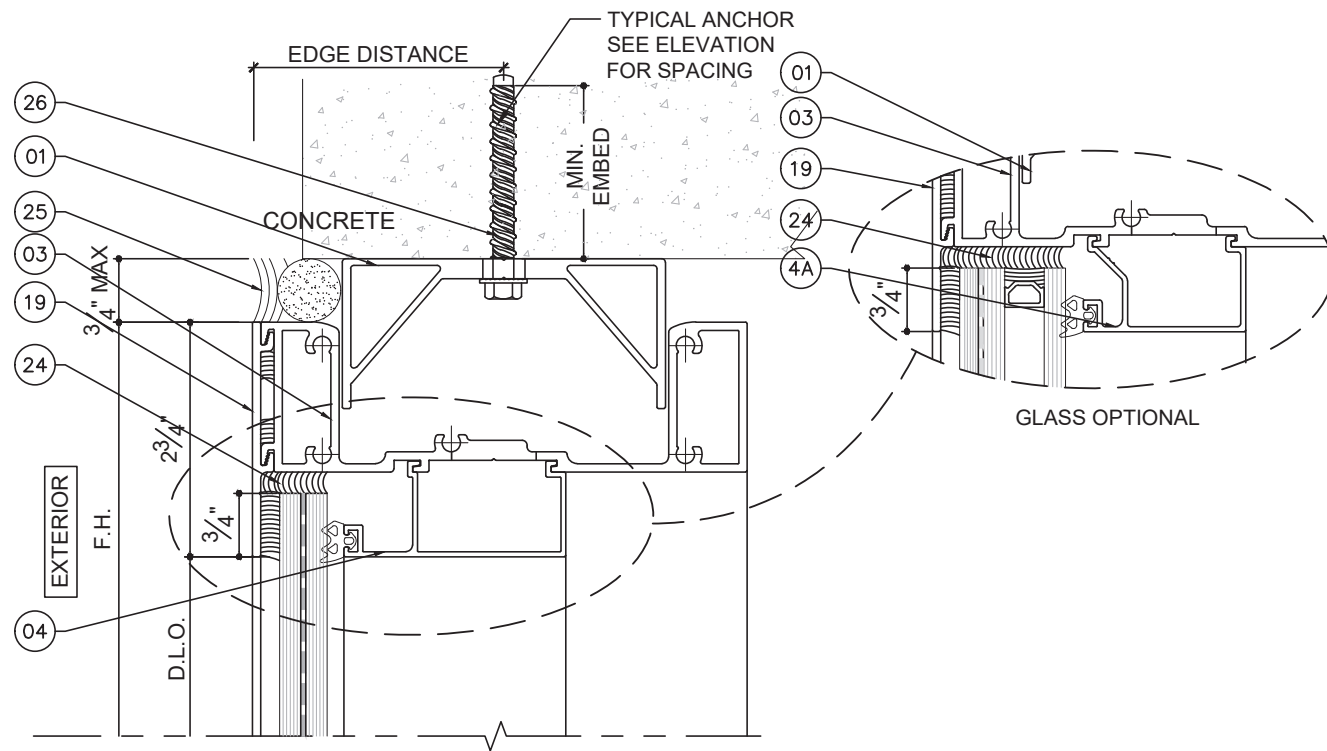
FLORIDA APPROVAL:
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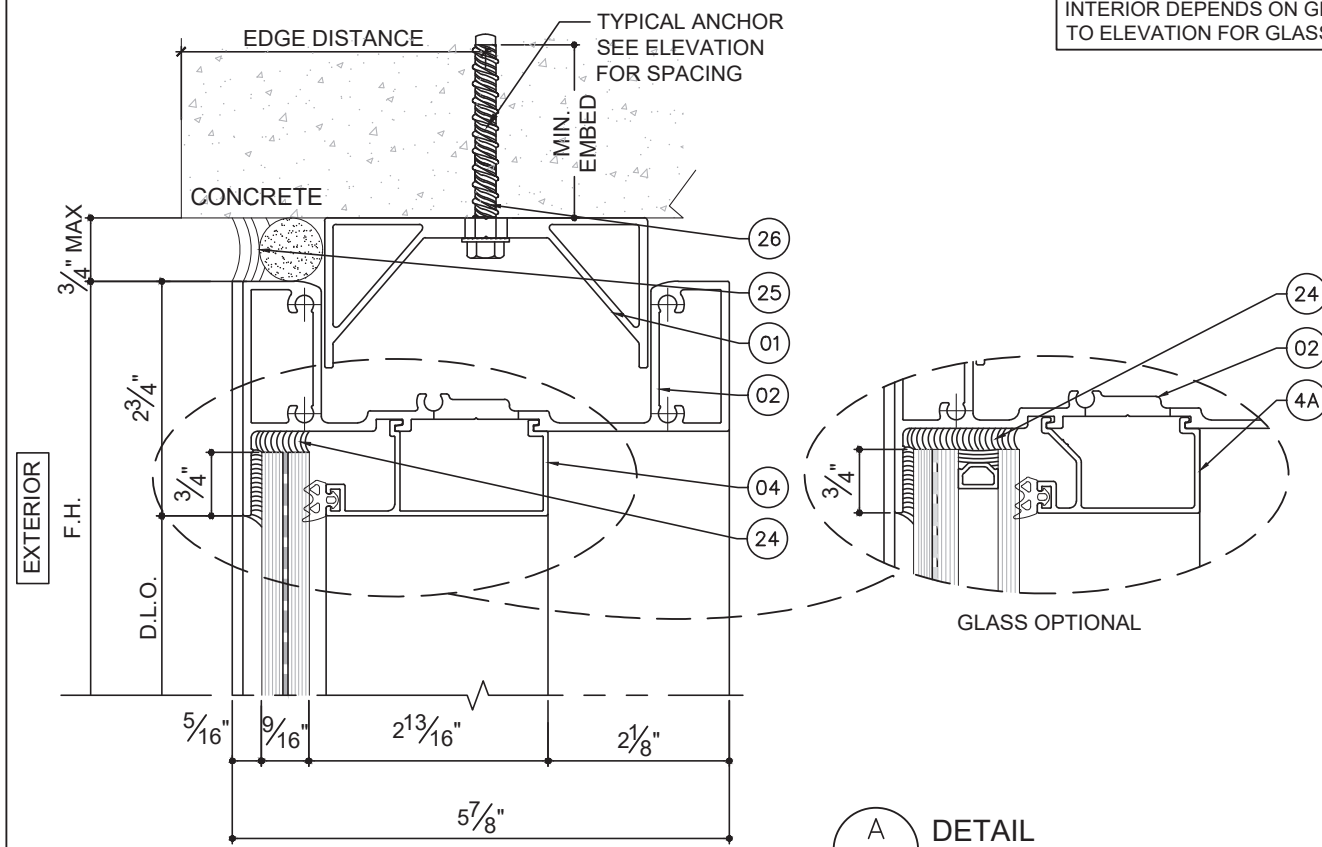
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A1			
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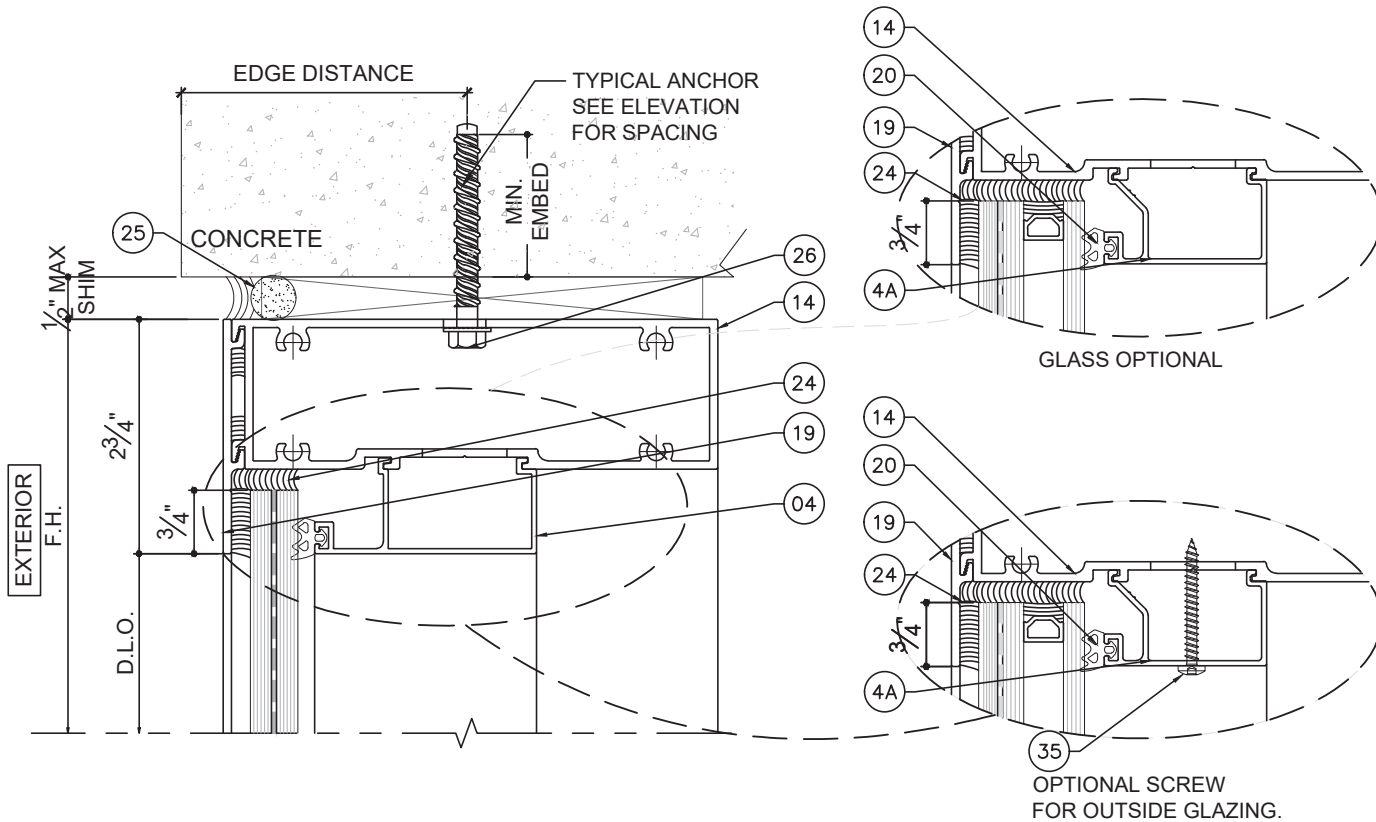


A
D1
DETAIL

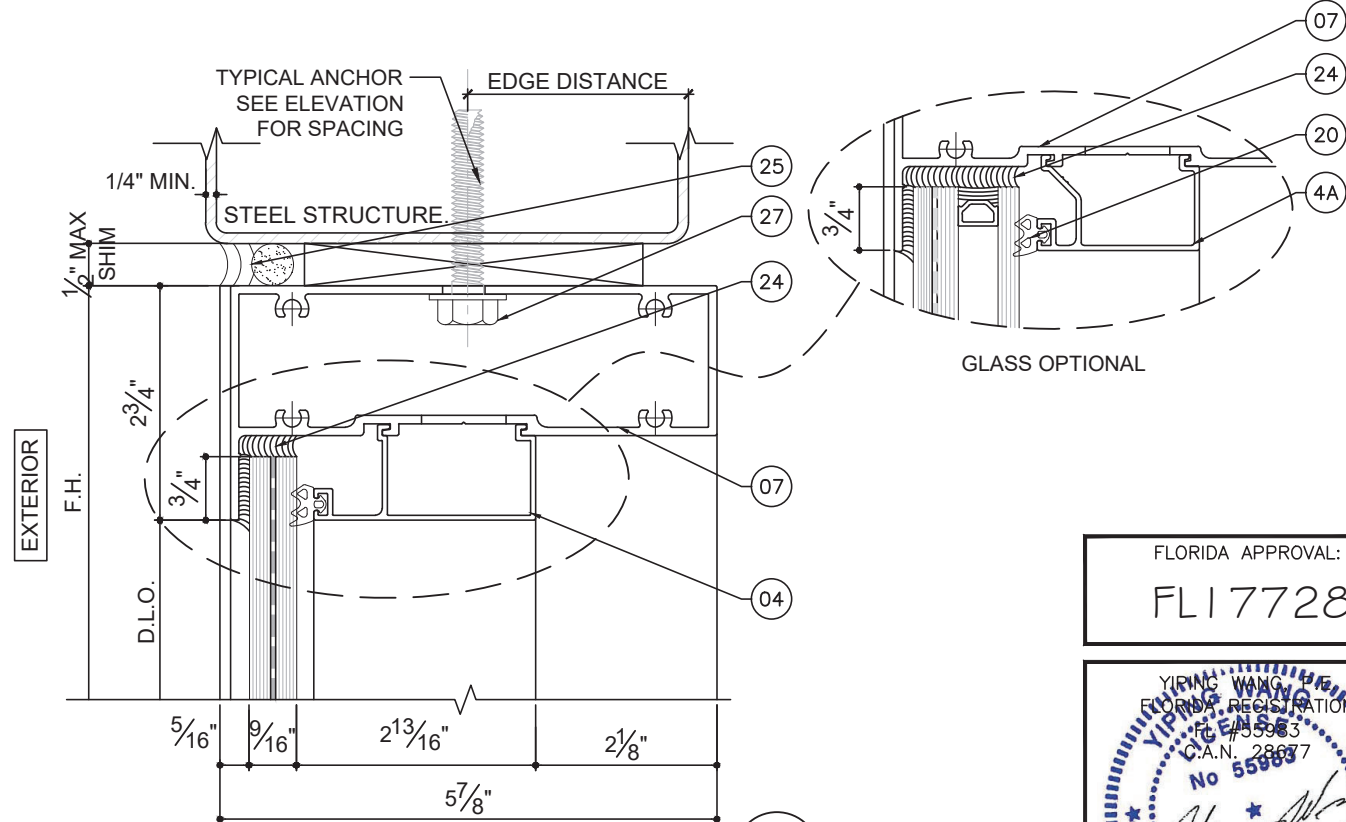


A
D1
DETAIL
OPTIONAL

NOTE:
GLASS INTERLAYER OF INSULATED
LAMINATED GLASS ON EXTERIOR OR
INTERIOR DEPENDS ON GLASS TYPE. REFER
TO ELEVATION FOR GLASS OPTIONS.

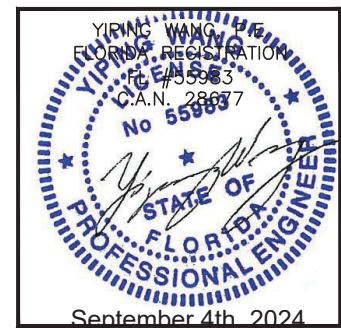


A1
D1
DETAIL

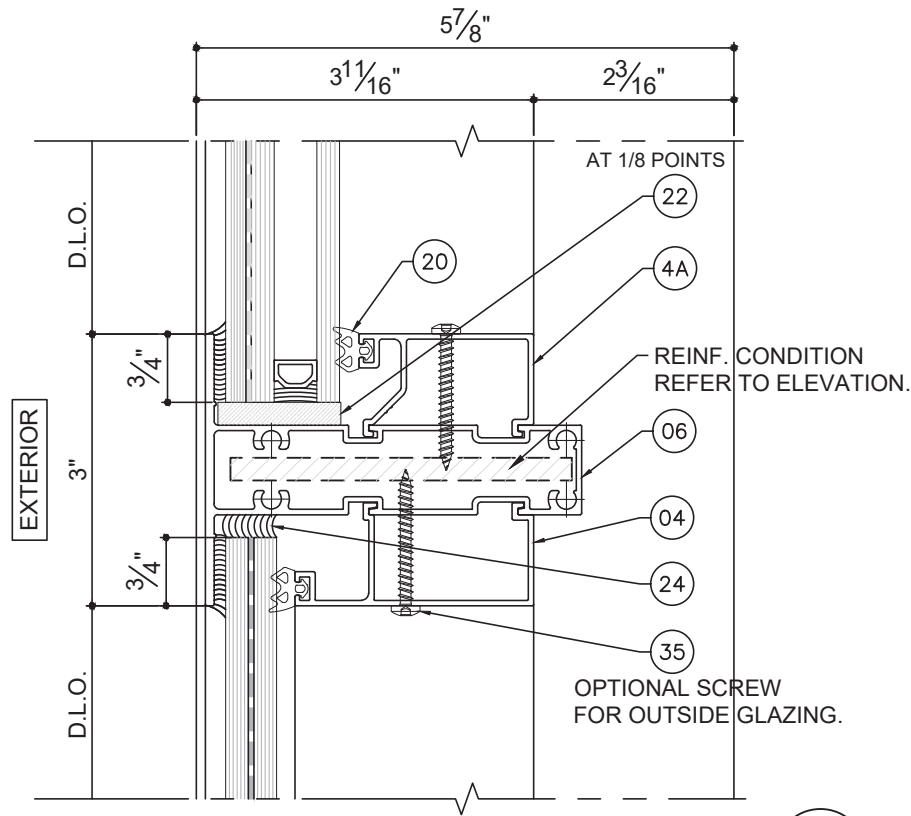


A1
D1
DETAIL
OPTIONAL

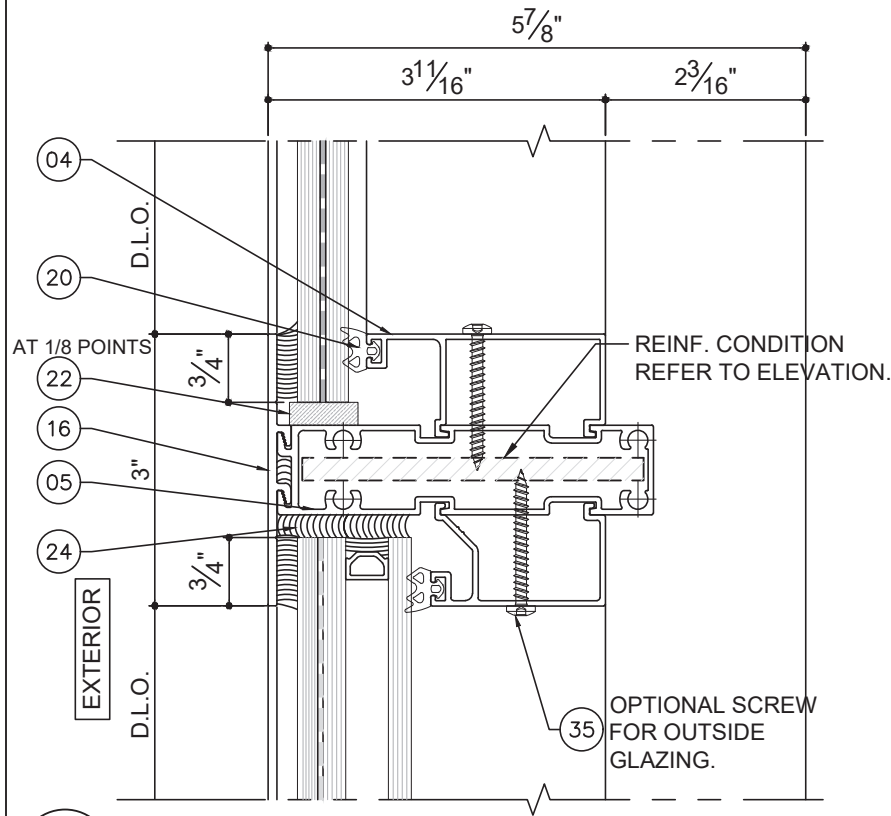
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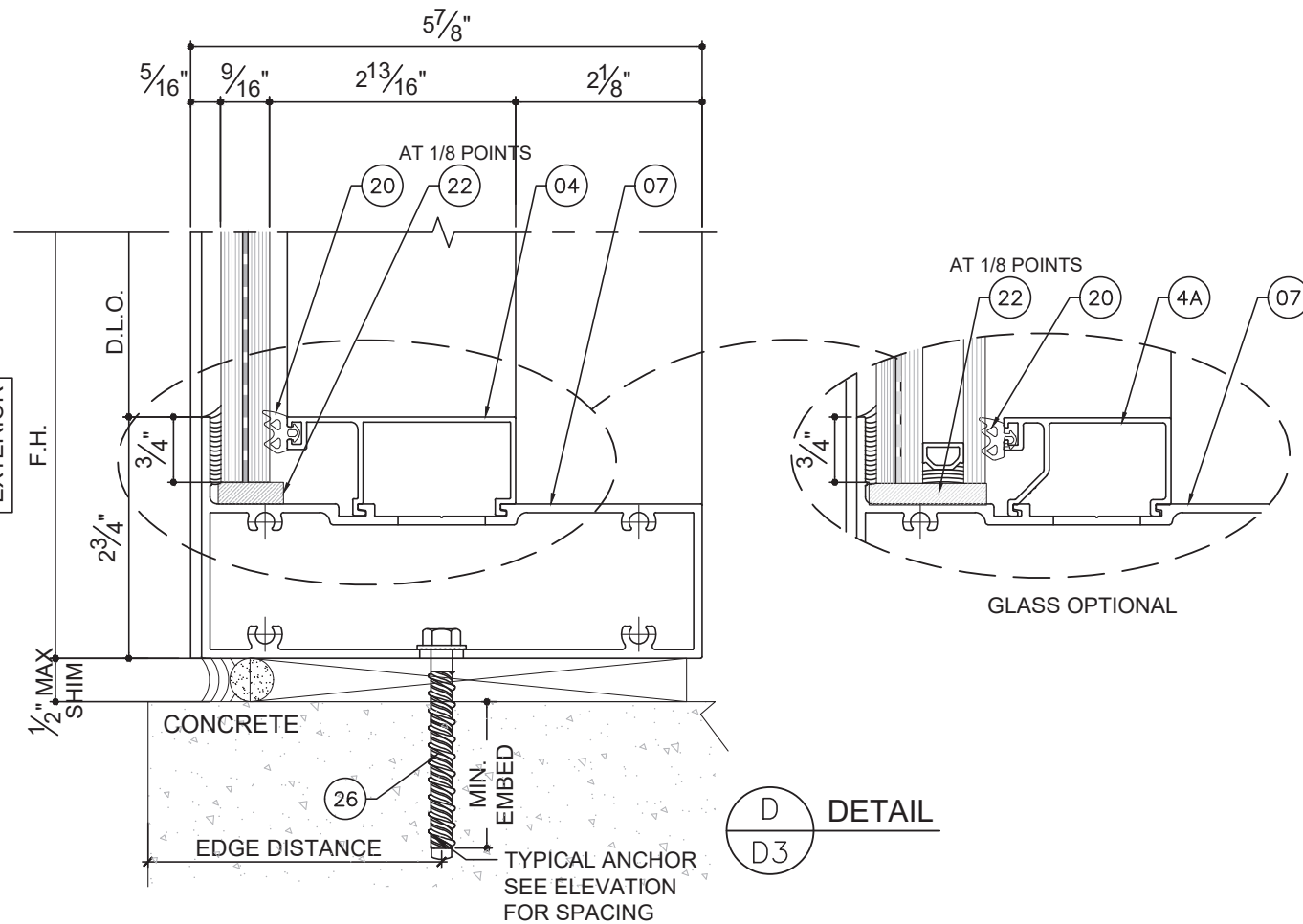


C
D3
DETAIL

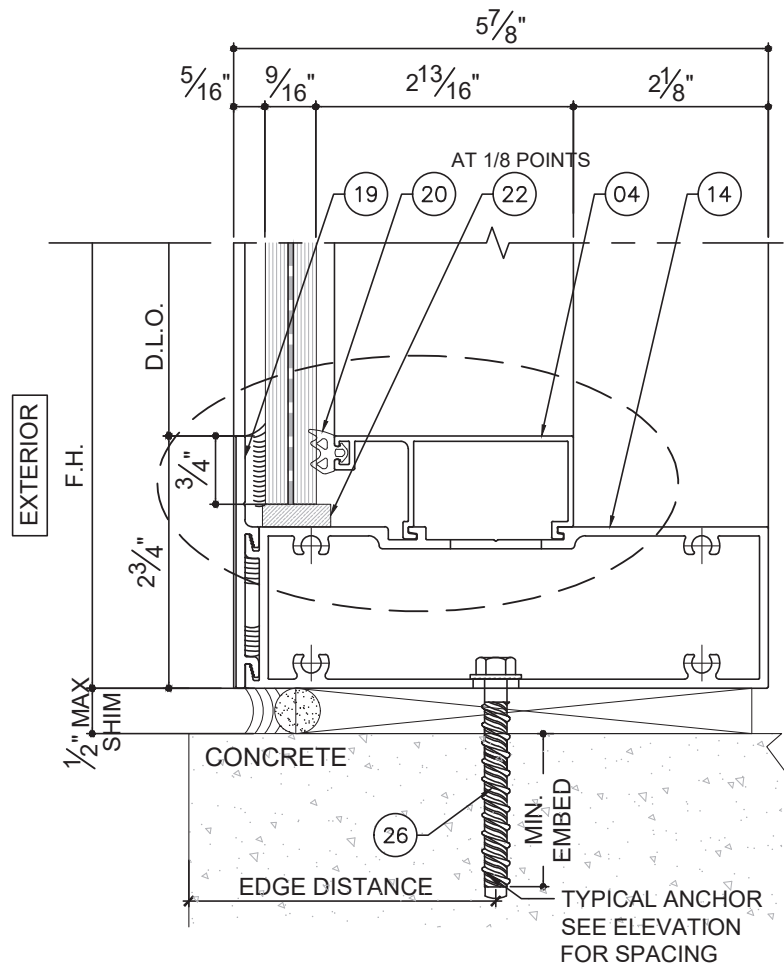


C
D3
DETAIL
OPTIONAL

NOTE:
GLASS INTERLAYER OF INSULATED
LAMINATED GLASS ON EXTERIOR OR
INTERIOR DEPENDS ON GLASS TYPE. REFER
TO ELEVATION FOR GLASS OPTIONS.

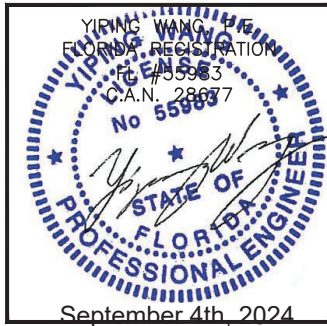


D
D3
DETAIL



D
D3
DETAIL
OPTIONAL

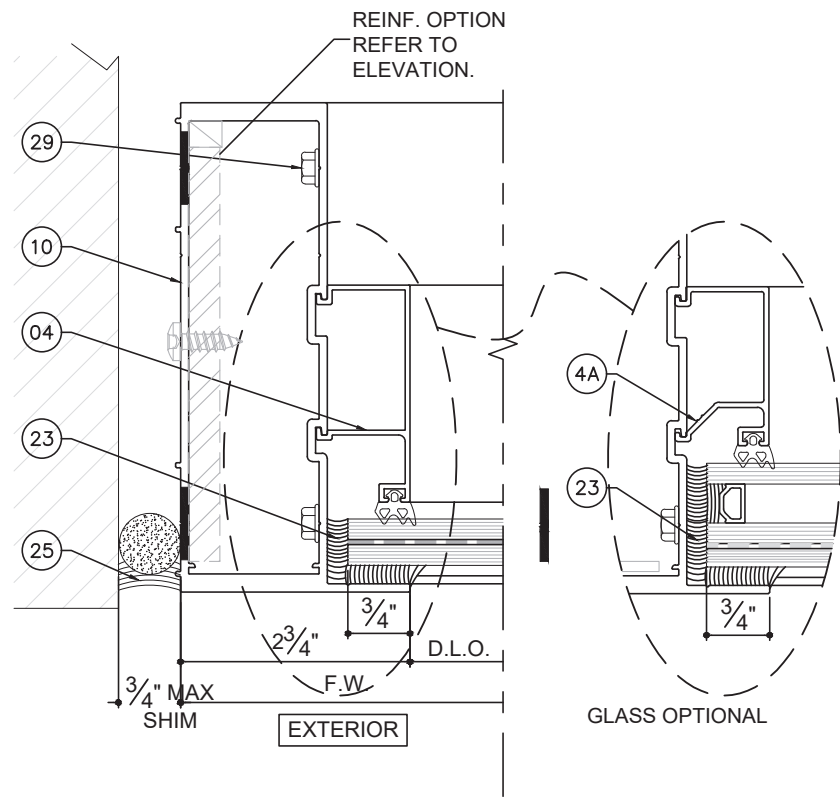
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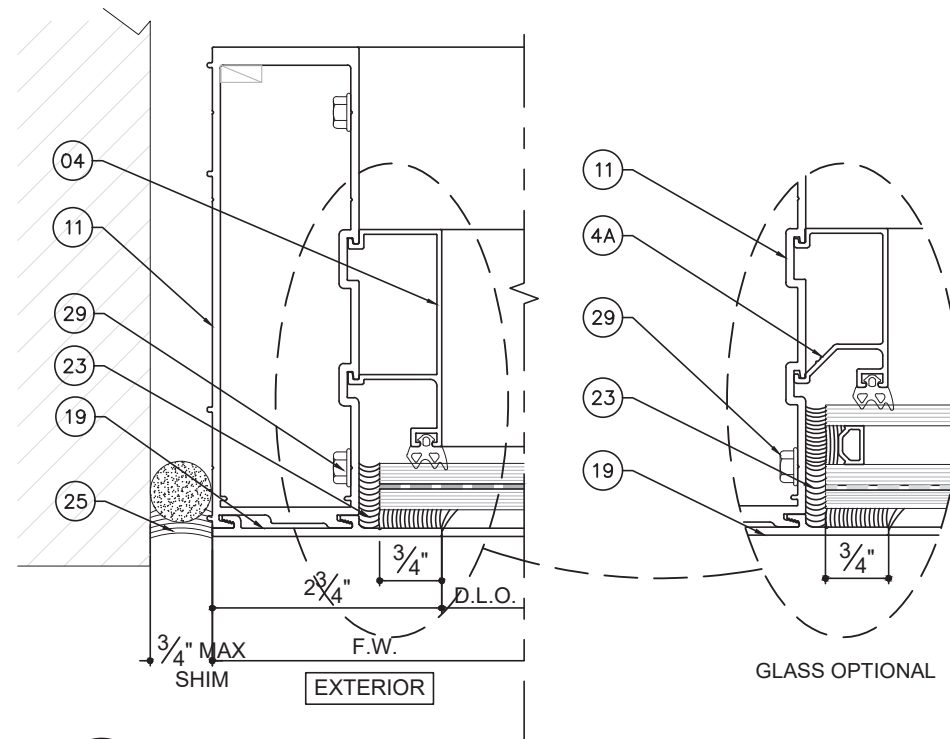
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P: 305.271.0117
www.MCYEngineering.com mcy@mcyengineering.com

SERIES WW20 WINDOW WALL SYSTEM - LMI
GLOBAL PERFORMANCE WINDOW INC.
DBA. EPSYLON USA
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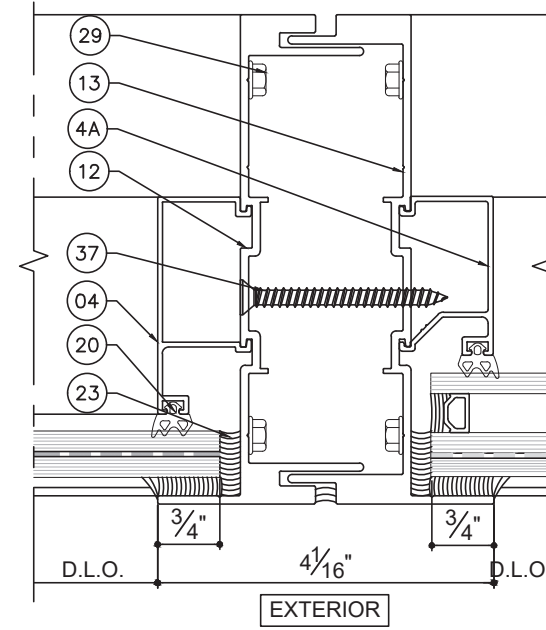
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E
D4
DETAIL

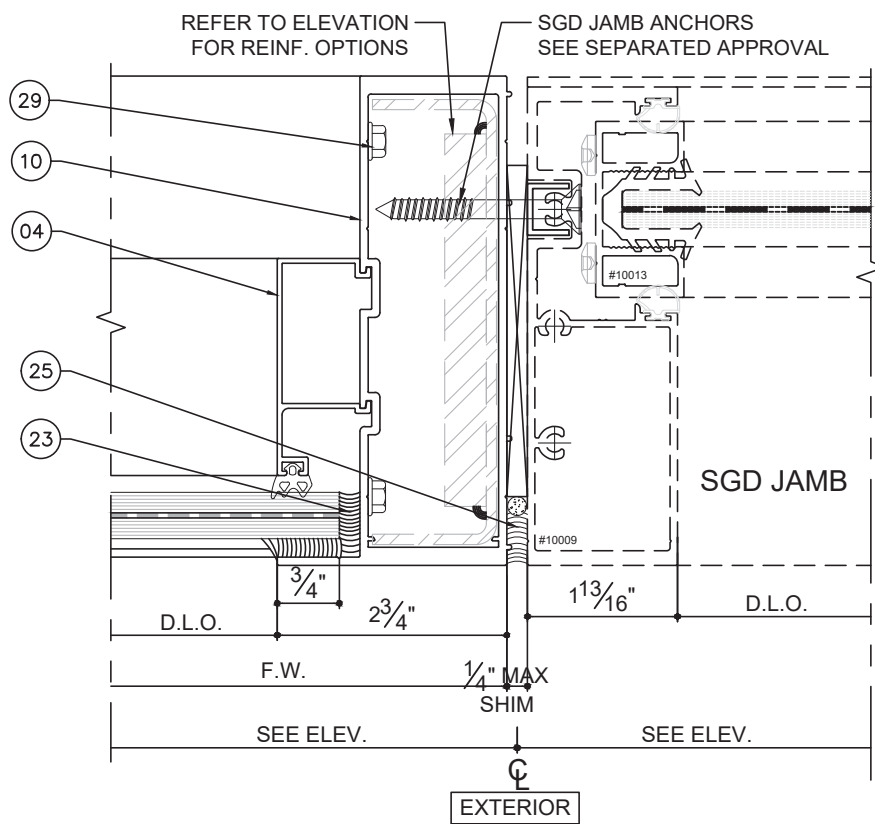


E
D4
DETAIL
OPTIONAL

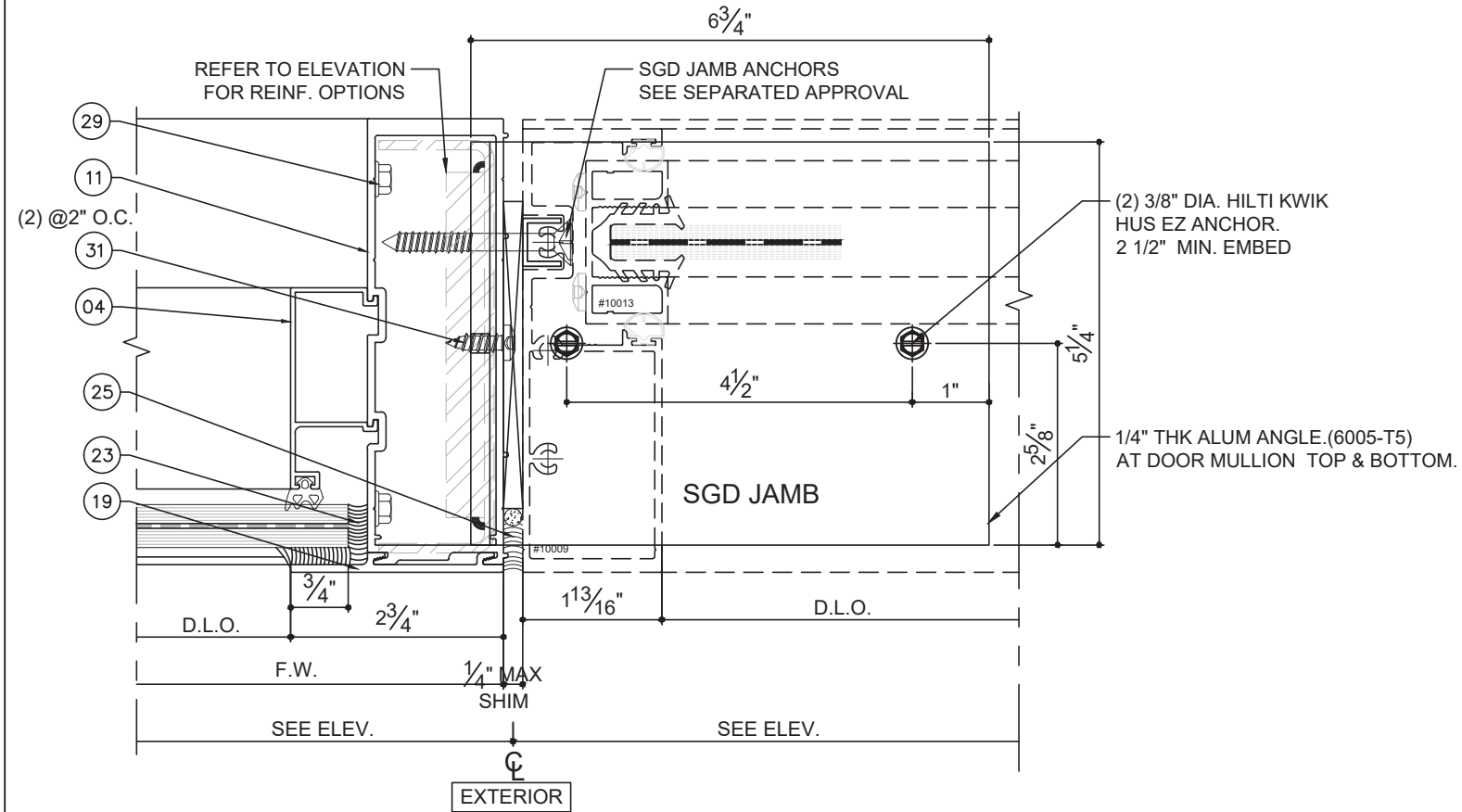


F
D4
DETAIL

NOTE:
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INTERIOR DEPENDS ON GLASS TYPE. REFER
TO ELEVATION FOR GLASS OPTIONS.

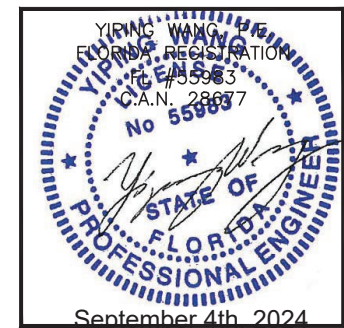


G
D4
DETAIL



G
D4
DETAIL
OPTION

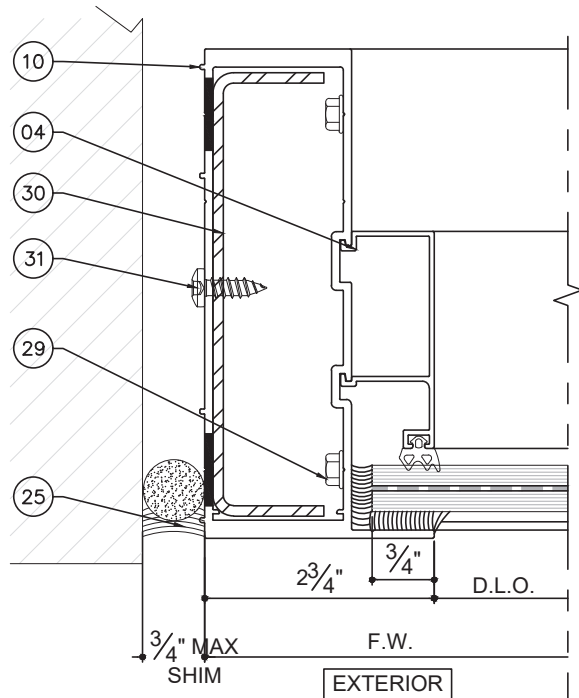
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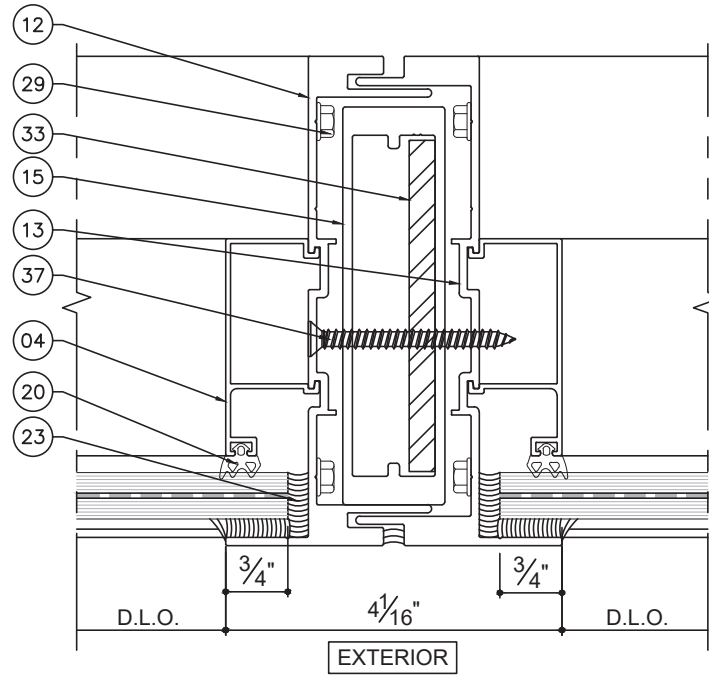
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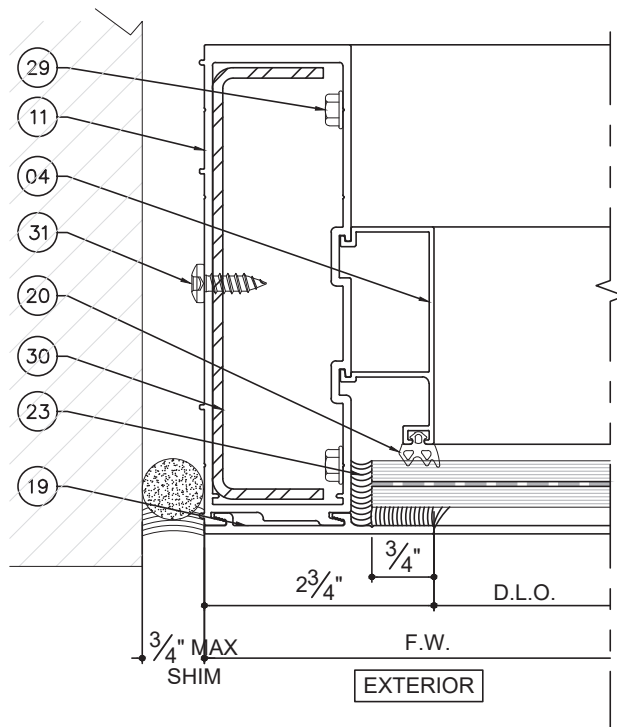


H
D5
DETAIL

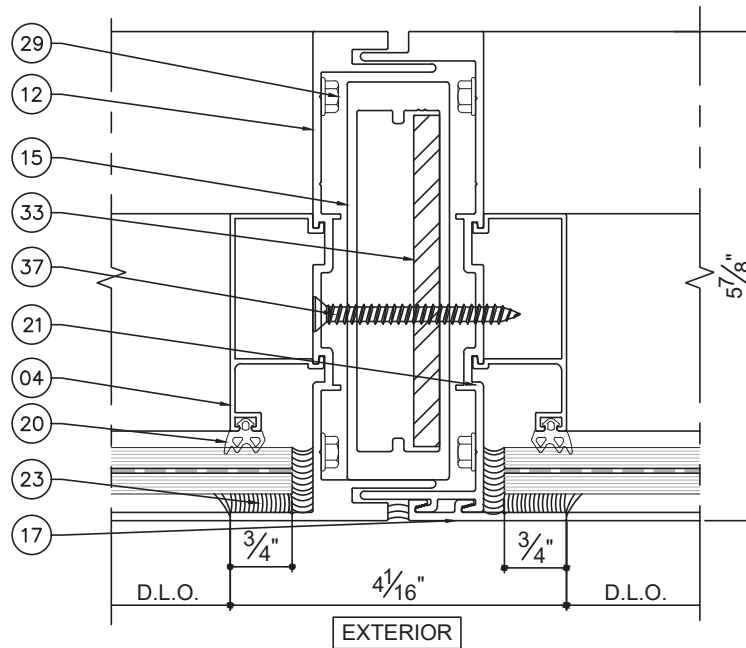


I
D5
DETAIL

NOTE:
GLASS INTERLAYER OF INSULATED
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H
D5
DETAIL
OPTIONAL



I
D5
DETAIL
OPTIONAL

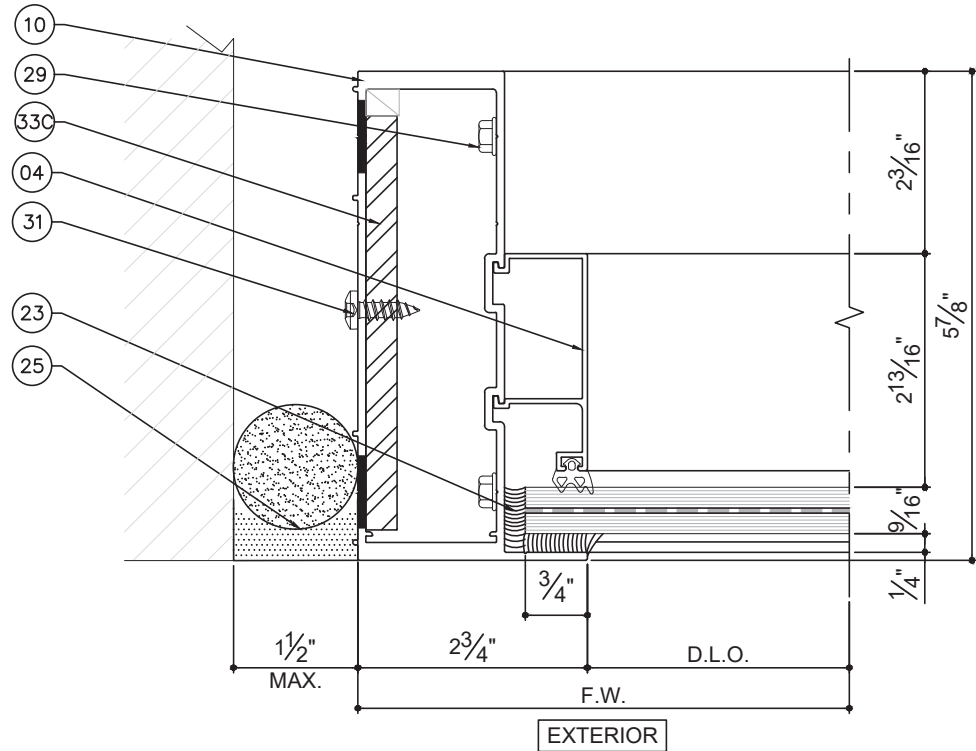
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YIPING WANG
FLORIDA REGISTRATION
No. 55983
C.A.N. 28677
September 4th, 2024

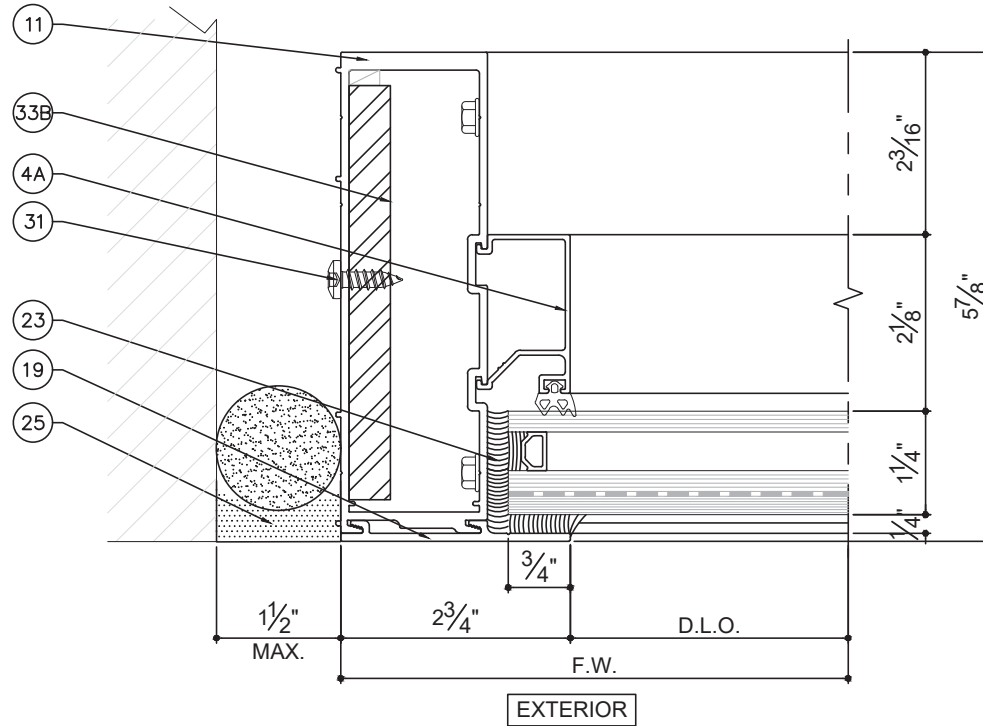
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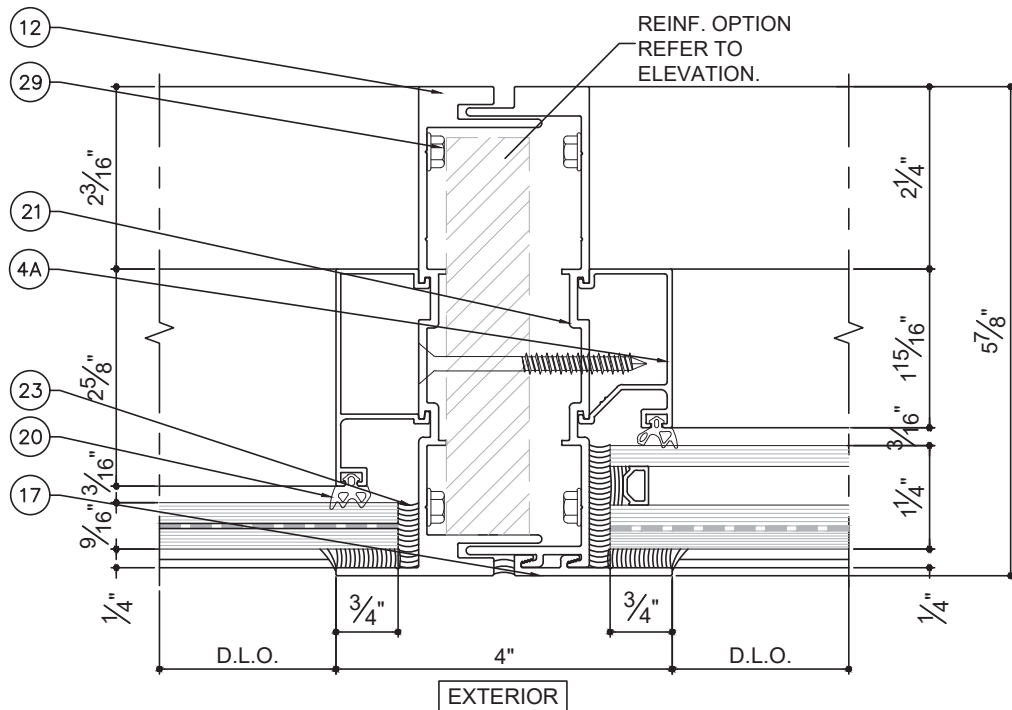


J
D6
DETAIL

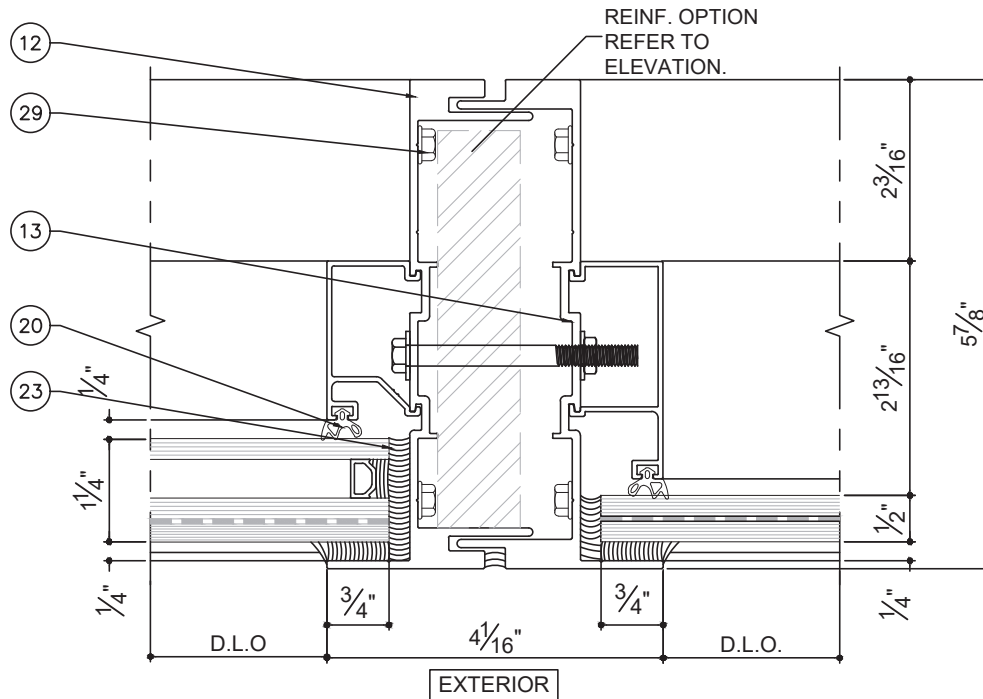


J
D6
DETAIL
OPTIONAL

NOTE:
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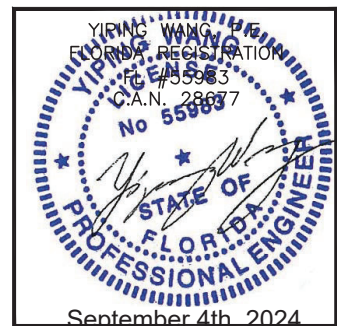


K
D6
DETAIL
SPANDREL



K
D6
DETAIL
OPTIONAL

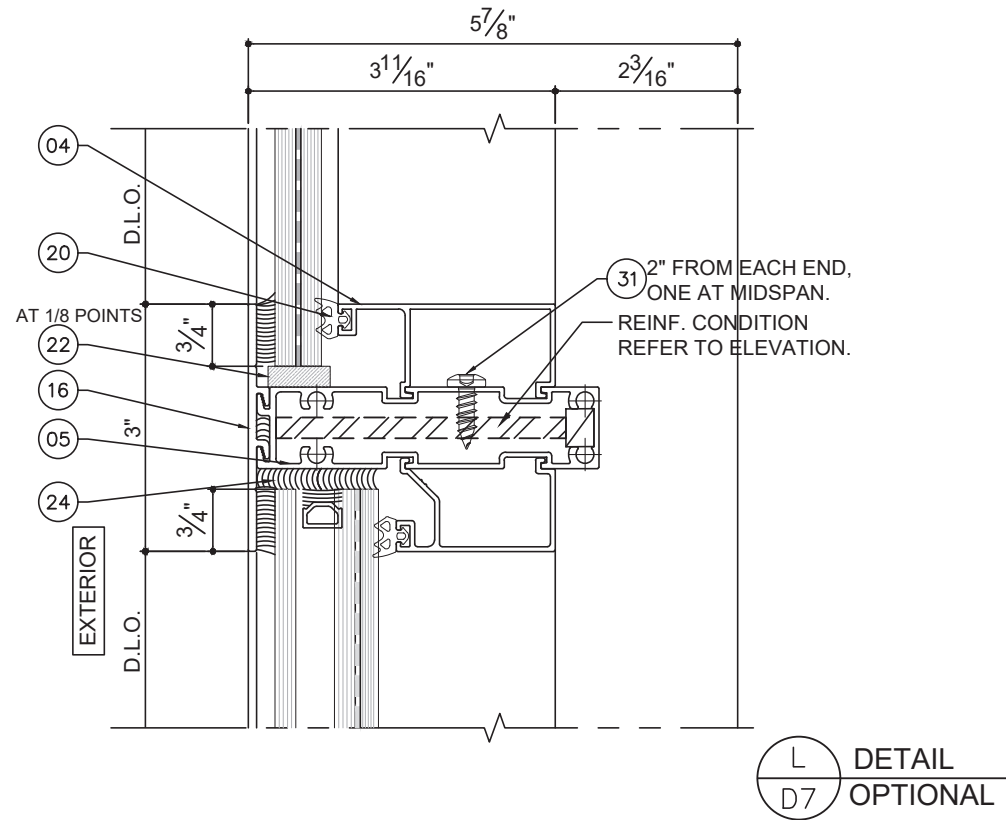
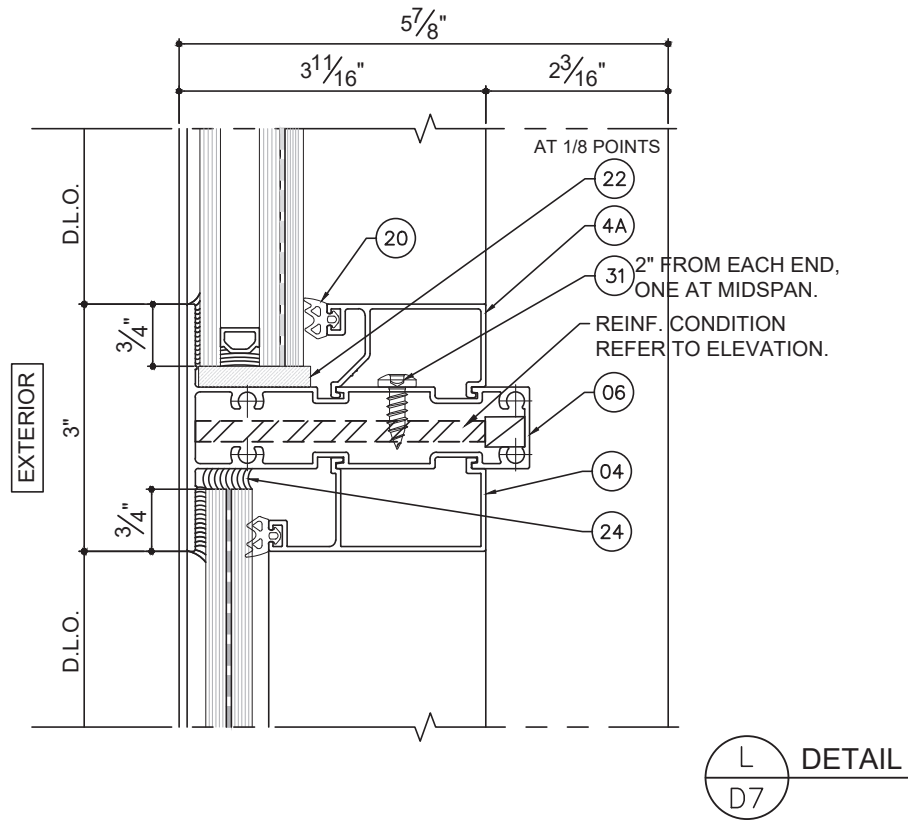
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NOTE:
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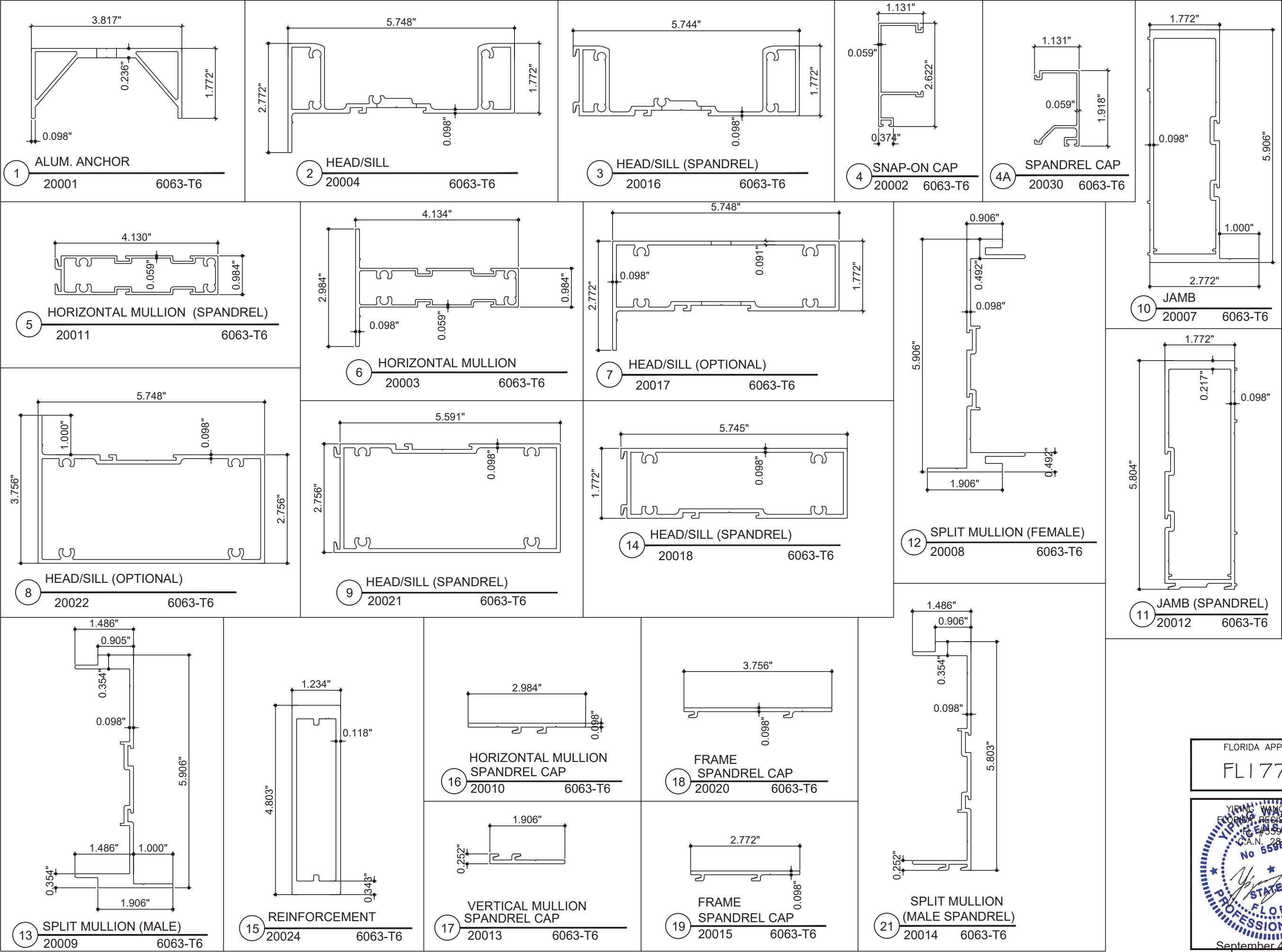
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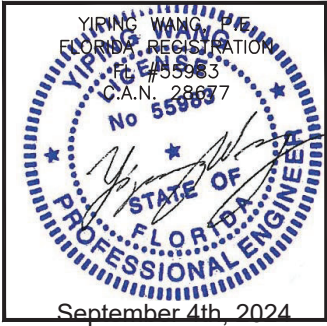
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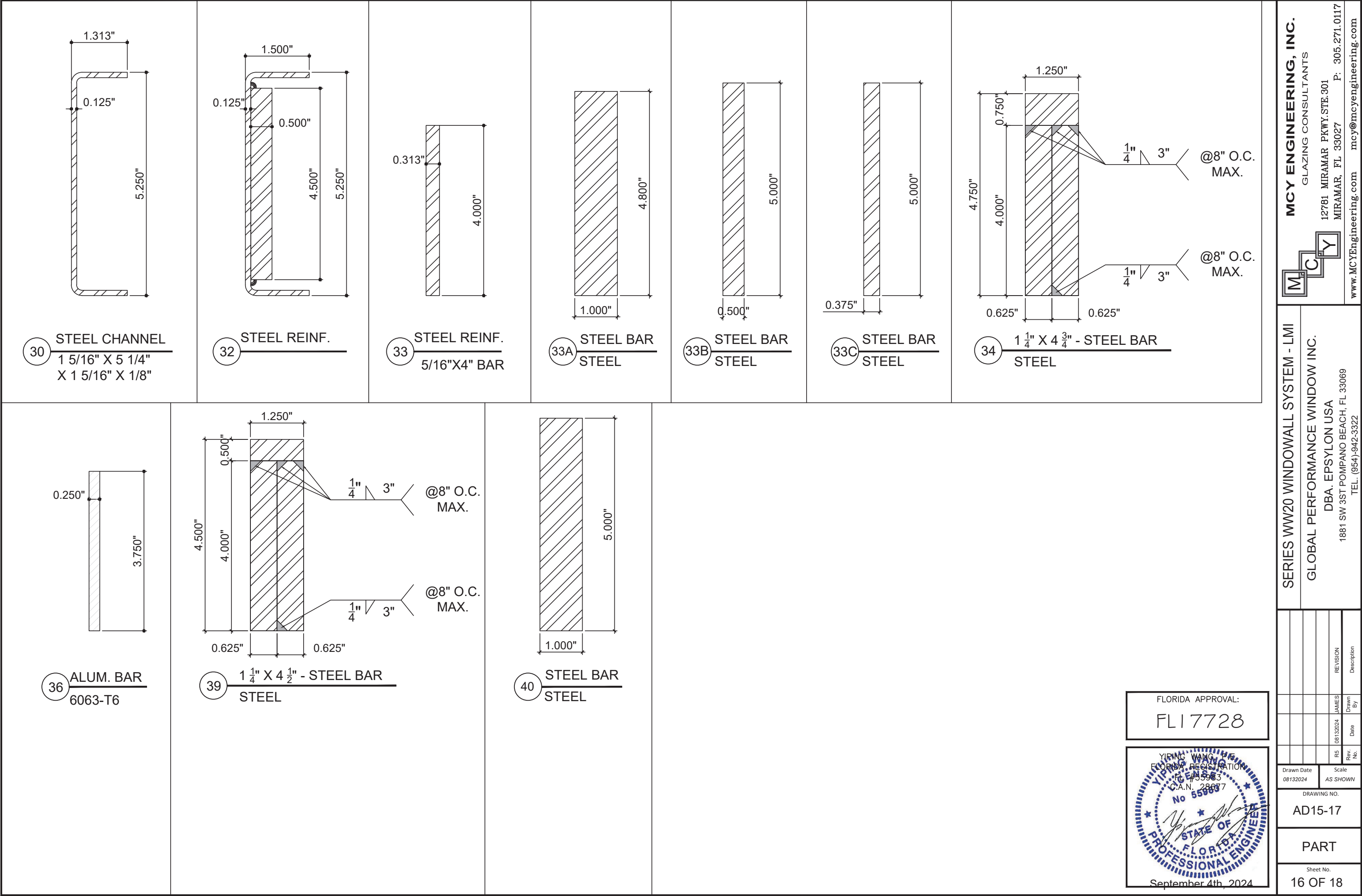
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M

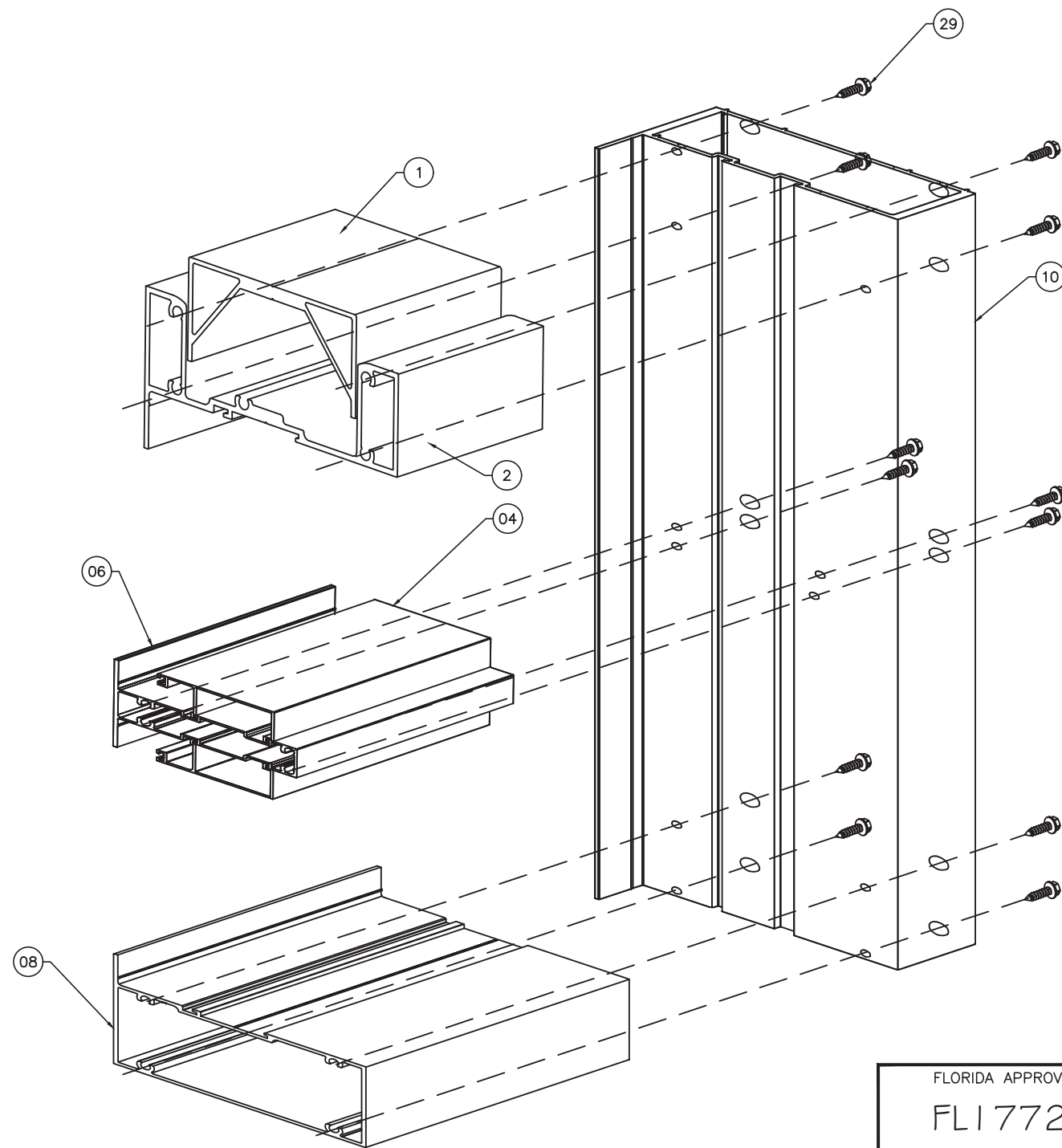
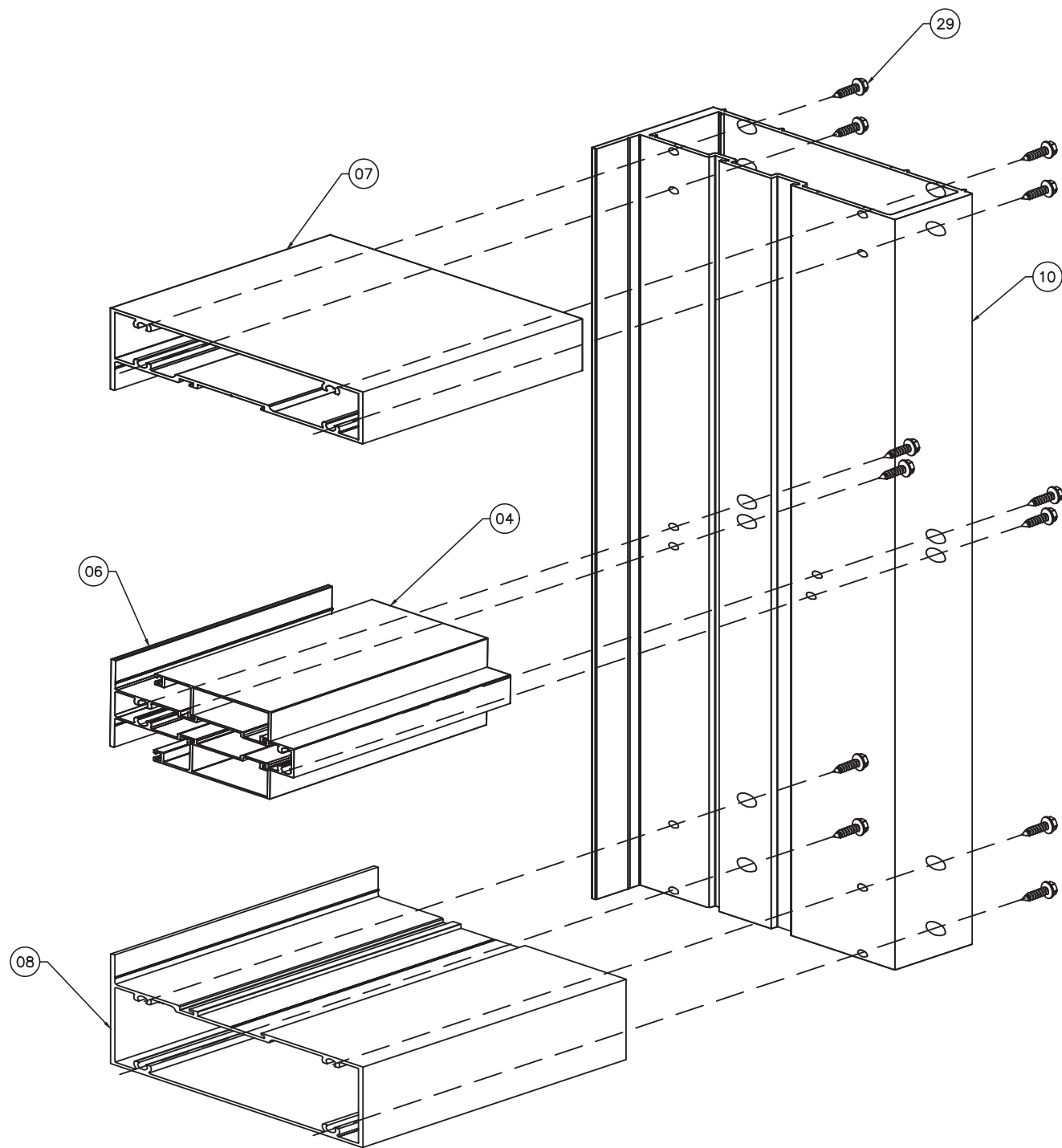
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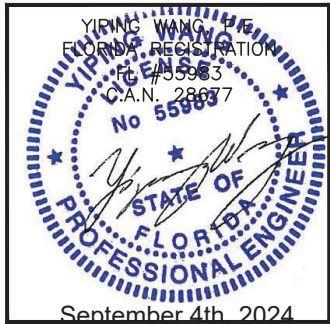
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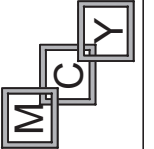
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FRAME CORNERS:
BOTTOM, INTERMEDIATE AND TOP.



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